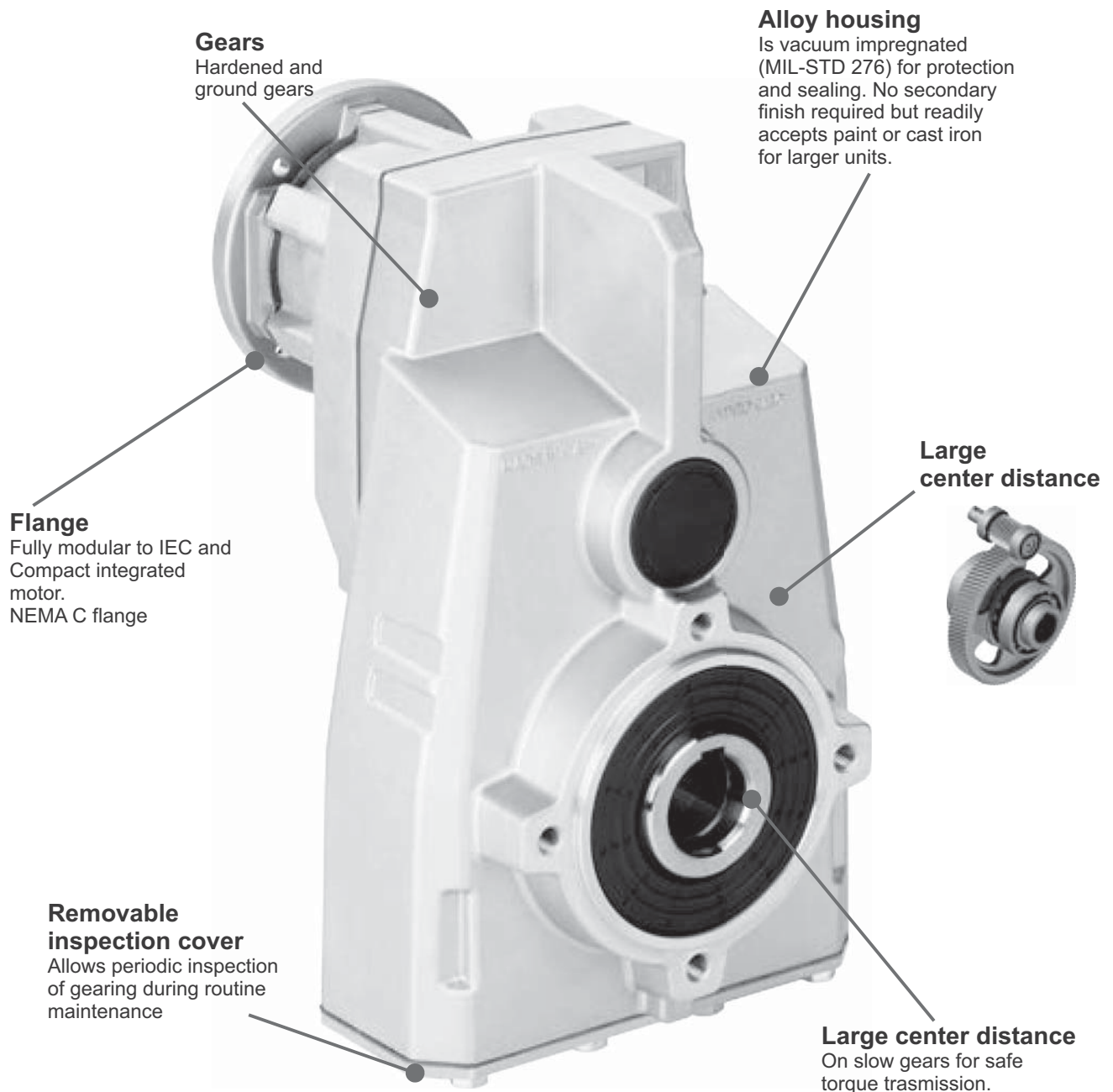


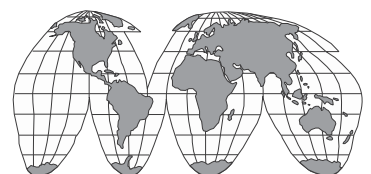
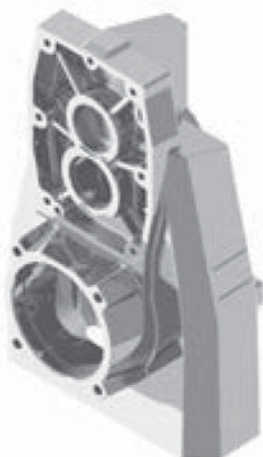
Aluminum & cast iron shaft mounted gearboxes

A modular and compact product



Single-piece aluminum / Cast Iron housing

Combines light weight with high tensile strength. Precision machined for alignment of bearings and gearing



World wide sales network.

Specific type datasheet on page...

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3 Stage



Types / Tipi /
Tipen / Types /
Tipos

6-5	6-7	6-9
FS10 60Nm	FS20 90Nm	FS50 480Nm

On page / A pagina / Auf Seite / À la page / En la página

1 Stage



Types / Tipi /
Tipen / Types /
Tipos

6-11	6-21	6-27	6-33
FA41 225Nm	FC61 380Nm	FC71 670Nm	FC81 1175Nm

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2 and 3 Stage



Types / Tipi /
Tipen / Types /
Tipos

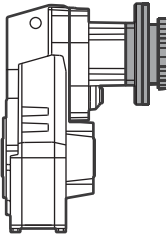
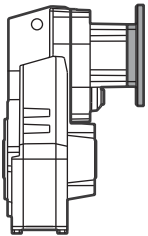
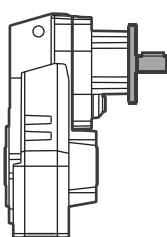
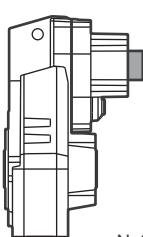
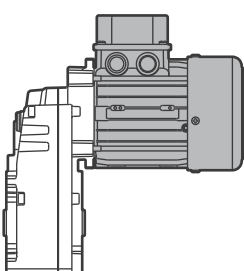
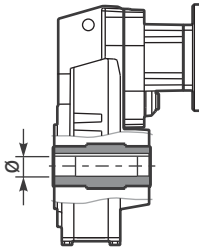
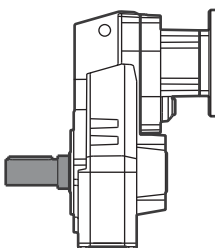
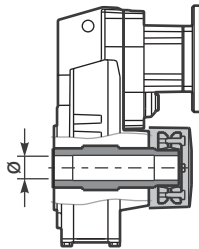
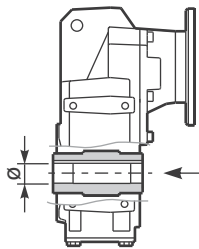
6-13	6-15	6-17	6-19	6-23	6-25	6-29	6-31	6-35	6-37
FA42 320Nm	FA43 320Nm	FA52 490Nm	FA53 510Nm	FC62 675Nm	FC63 675Nm	FC72 900Nm	FC73 900Nm	FC82 2100Nm	FC83 2100Nm

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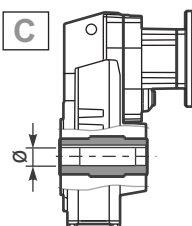
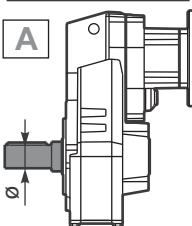
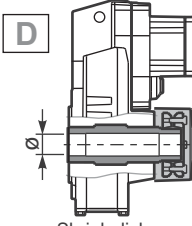
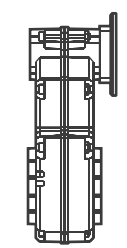
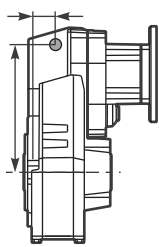
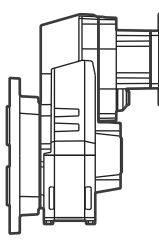
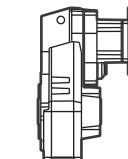
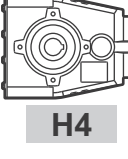
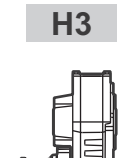
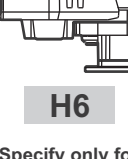
Types / Tipi /
Tipen / Types /
Tipos

M-1									
56A 56B	63A 63B	71A 71B	80A 80B	90S 90L	100LA 100LB	112M	132S 132M	160M 160L	180M 180L

Type - Tipo - Typ Type - Tipo	Size - Grandezza - Grösse Taille - Tomaño	Mounting - Montaggio Montage - Fixation Tipo de montaje	Rapporto - Ratio Untersetzung Reduction - Relacion
M	FA42	C	10.04
Shaft mounted helical Riduttori ad assi paralleli  With IEC motor M  With motor flange P  With male input shaft R  Modular base B Not available for: FC61, FC71, FC81, FC82.  ONLY FOR F10 Compact motor C	1 Stage Riduzione Stufe Trains Etapas 2 Stages Riduzioni Stufen Trains Etapas 3 Stages Riduzioni Stufen Trains Etapas Aluminum/Alluminio/Aluminium/Aluminio FA41 FA42 FA52 FA43 FA53 FS10 FS20 FS50 Cast Iron/Ghisa/Grauguss/Fonte/Fundicion FC61 FC71 FC81 FC62 FC72 FC82 FC63 FC73 FC83	 Hollow output shaft C  Single output shaft A  Shrink Disk D Only on request for Q.ty A richiesta per quantità  Stainless steel hub I On request for q.ty Stainless steel hub Mozzo in acciaio Inox Edelstahlhohlwelle Moyeu en acier Inox Nucleo corona de acero Inox	See technical data table Vedi tabella dati tecnici. Technisches Datenblatt beachten Voir Tableau données techniques Ver tabla datos técnicos



On request we can deliver our products according to the ATEX
A richiesta possiamo fornire i nostri prodotti secondo le normative ATEX
Auf Anfrage können wir unsere Produkte den Richtlinien ATEX entsprechend liefern
Sur demande nos produits peuvent se conformer à la réglementation ATEX
A pedido, se pueden enviar nuestros productos de acuerdo con las normas ATEX.

Output shaft Albero uscita Abtriebswelle Arbre de sortie Eje en salida	Type - Tipo - Typ Types - Tipo	Output flange Flangia uscita Ausgangsflansch Bride de sortie Brida en salida	Motor size - Grandezza motore Motor Grösse Grandeur moteur - Tamaño motor	Terminal box position Posizione morsetti Klemmkastenlage Position boîte à bornes Posición caja de bornes	Mounting position Posizione montaggio Einbaulage Position de montage Posición de montaje
-D	ST	N	-C	B	H1
 C → STANDARD ⇒ Only on request for Q.ty A richiesta per quantità FS10 -J ⇒ Ø17 FS20 -B ⇒ Ø20 FA41 FA42 FA43 -C ⇒ Ø25 FA41 FA42 FA43 FS50 -D ⇒ Ø30 -E ⇒ Ø35 FA52 FA53 FC61 FC62 FC63 -E ⇒ Ø35 -F ⇒ Ø40 FC71 FC72 FC73 -F ⇒ Ø40 -G ⇒ Ø45 FC81 FC82 FC83 -H ⇒ Ø50 -I ⇒ Ø55 A  Single output shaft -M FA41/2/3 ⇒ Ø30 -N FA52/3 FC61/2/3 ⇒ Ø35 -O FC71/2/3 ⇒ Ø40 -K FC81/2/3 ⇒ Ø50 D  Shrink disk -Q FA42/3 ⇒ Ø30 -T FA52/3 FC62/3 ⇒ Ø35 -U FC72/3 ⇒ Ø40 -V FC82/3 ⇒ Ø50	ST Foro standard Standard bore  only for FS10 / FS20 ST Senza braccio di reazione Without reaction arm  Available torque arms, see our web site. Bracci di reazione disponibili, vedi il nostro sito web. S..  Whit output flange con flangia uscita -F	N Senza flangia Without flange FS20 1 ⇒ Ø140 FA41 FA42 FA43 2 ⇒ Ø160 3 ⇒ Ø200 4 ⇒ Ø250 FA52 FA53 FC61 FC62 FC63 4 ⇒ Ø250 5 ⇒ Ø300 FC71 FC72 FC73 4 ⇒ Ø250 5 ⇒ Ø300 6 ⇒ Ø350 FC81 FC82 FC83 5 ⇒ Ø300 6 ⇒ Ø350 7 ⇒ Ø400	Flange Flangia  B5 -A=56 (Ø120) -B=63 (Ø140) -C=71 (Ø160) -D=80 (Ø200) -E=90 (Ø200) -F=100+112 (Ø250) -G=132 (Ø300) -H=160 (Ø350) -I=180 (Ø350) B14 -O=56 (Ø80) -P=63 (Ø90) -Q=71 (Ø105) -R=80 (Ø120) -T=90 (Ø140) -U=100+112 (Ø160) -V=132 (Ø200) COMPACT CZ = 56 C0 = 63 Type R Tipo R  FA43 FS10 FS20 FS50 -1 ⇒ Ø14 FA42 FA53 FC63 FC73 -2 ⇒ Ø19 FA52 FC62 FC72 FC83 -3 ⇒ Ø24 FC82 -4 ⇒ Ø28 Without flange Senza flangia  FA43 FS10 FS20 FS50 -Z ⇒ Ø9 (56B5) -0 ⇒ Ø11 (63B5) -1 ⇒ Ø14 (71B5) FA42 FA53 FC63 FC73 -1 ⇒ Ø14 (71B5) -2 ⇒ Ø19 (80B5) -3 ⇒ Ø24 (90B5) FA52 FC62 FC72 FC83 -2 ⇒ Ø19 (80B5) -3 ⇒ Ø24 (90B5) -4 ⇒ Ø28 (100B5) FA41 -4 ⇒ Ø28 (100B5)	A  B  C  D 	H1 STANDARD  H4  H3  H2  H5  H6  Specify only for vertical positions Specificare solo per posizione verticale

POTENZA RICHIESTA / REQUIRED POWER / ERFORDERLICHE LEISTUNG / PUISSANCE NECESSAIRE / POTENCIA NECESARIA

Lifting / sollevamento / hubantriebe / levage / elevación

$$P [KW] = \frac{M [Kg] \cdot g [9.81] \cdot v [m / s]}{1000}$$

Rotation / rotazione / drehung / rotation / rotation

$$P [KW] = \frac{M [Nm] \cdot n [rpm]}{9550}$$

Linear movement / traslazione / linearbewegung / translation / translacion

$$P [KW] = \frac{F [N] \cdot v [m / s]}{1000}$$

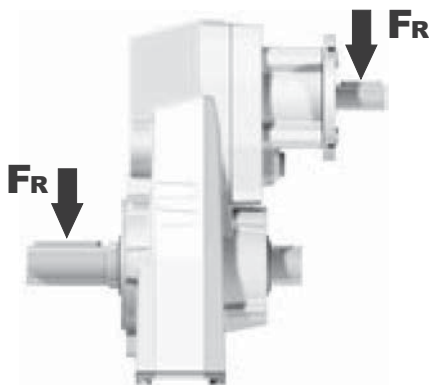
TORQUE / COPPIA / DREHMOMENT / COUPLE / PAR

$$M [Nm] = \frac{9550 \cdot P [KW]}{n [rpm]}$$

$$M [lb in] = \frac{63030 \cdot P [HP]}{n [rpm]}$$

RADIAL LOADS / CARICHI RADIALI / RADIALE - UND AXIALLASTEN / CHARGES RADIALES / CARGA RADIAL Y AXIAL

- Radial load generated by external transmissions keyed onto input and/or output shafts.
- Forza radiale generata da organi di trasmissione calettati sugli alberi di ingresso e/o uscita.
- Belastungen der Antriebs- bzw. Abtriebswellen durch von aussen eingebrachte Radiallasten.
- Charge radiale générée par la transmissions calés sur les entrées et / ou des arbres de sortie
- Cargas radiales, generada por transmisiones externas, aplicadas sobre los ejes de entrada y/o salida



$F_R [N] = \frac{M [Nm] \cdot 2000}{d [mm]} \cdot f_k$		$F_R [N] = \frac{M [lb in] \cdot 8.9}{d [in]} \cdot f_k$	
M	Momento torcente / Output torque / Abtriebsdrehmoment / Couple / Par torsion		
d	Diametro primitivo / Diam. of driving element / Durchmesser der Abtriebseinheit / Diamètre primitif / Diámetro primitivo		
f_k	Coefficiente di trasformazione / Factor / Faktor / Coefficient de transmission / Coeficiente de transmisión 1.15 Ingranaggi / Gearwheels / Zahnrad / Engrenage / Engranaje 1.25 Catena / Chain sprockets / Antriebskette / Chaîne / Cadena 1.75 Cinghia Trapezoidale / Narrow v-belt pulley / Keilriemen / Courroie trap. / Correa trapezoidal 2.50 Cinghia piatta / Flat-belt pulley / Flachzahnriem. / Courroie crantée / Correa plana		

- If your application requires higher radial loads, contact our technical office. Higher load may be possible.
- Nel caso la vostra applicazione richieda carichi radiali superiori consultare il nostro ufficio tecnico, valori maggiori possono essere accettati.
- Wenn Ihre Anwendung höhere Radialbelastungen erfordert, so wenden Sie sich bitte an unser technischen Büro.
- Si votre application demande des charges radiales supérieures, s'adresser à notre bureau technique.
- En el caso en que una aplicación exija una carga radial superior a la especificada en el catálogo, consultar a nuestra oficinas técnica.

How to select a gearbox / Come selezionare un riduttore / Wie wählt man ein Getriebe
Comment sélectionner un réducteur / Cómo seleccionar un reductor

B

Output speed
Velocità in uscita
Abtriebsdrehzahl
Vitesse de sortie
Velocidad de salida

Nominal power
Potenza nominale
Max. mögliche Leistung
Poissance nominale
Potencia nominal

A

Nominal torque
Momento torcente nominale
Nenn Drehmoment
Couple nominal
Par de torsión nominal

Flange code
Codice flangia
Flanschtype
Code bride
Código bridas

Input speed
Velocità in entrata
Eintriebsdrehzahl
Vitesse en entrée
Velocidad de entrada

Gear size
Grandezza riduttore
Getriebegröße
Taille réducteur
Tamaño reductor

Motor power
Potenza motore
Motorleistung
Puissance moteur
Potencia motor

C

Ratio
Rapporto
Untersetzung
Rapport de réduction
Relación

Transmitted torque
Momento torcente trasmesso
Mögliche Drehmomente
Couple de sortie
Par transmitido

Service factor
Fattore di servizio
Betriebsfaktor
Facteur de service
Factor de servicio

FA42 Compact-Gear 320Nm

Rating - Aluminum SHAFT MOUNTED HELICAL

QUICK SELECTION / Selezione veloce

input speed (n₁) = 1400 min⁻¹

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges				Output Shaft 	Notes 	
							-B	-C	-D	-E	-F	-Q	-R	-T	-U			
							63	71	80	90	100	112	71	80	90			100
167	8.38	4	215	1.0	4.1	225	B						C	C			2821	01
139	10.04	3	194	1.2	3.7	240	B						C	C			2818	02
114	12.33	3	238	1.1	3.2	260	B						C	C			2813	03
92	15.16	2.2	216	1.2	2.6	260	B						C	C			1921	04

D

Motor flange available
Flange disponibili
Erhältliche Motorflansche
Bridas disponibles
Bridas disponibles

B) Mounting with reduction ring
Montaggio con boccia di riduzione
Reduzierhülsen
Montage avec douille de réduction
Montaje con casquillo de reducción

C) Motor flangeholes position/terminal box position
Posizione fori flangia/basetta motore
Bohrungsposition am Motorflansch/-sockel
Position trous bride/barrette à bornes moteur
Posición agujeros brida / base motor

B) Available without reduction bushes
Disponibile anche senza boccia
Auch ohne Reduzierbuchse verfügbar
Disponible aussi sans douille de réduction
Disponible tambien sin casquillo

fs

Type of load and starts per hour Tipo di carico e avviamenti per ora		Oper. hours per day Ore di funz. giorn.		
		3 h	10 h	24 h
Continuous or intermittent appl. with start / hour Applicazione cont. o interm. con n.ro operazioni/ora	Uniform / Uniforme	0.8	1	1.25
	Moderate / Moderato	1	1.25	1.5
	Heavy / Forte	1.25	1.5	1.75
Intermittent application with start / hour Applicazione intermittente con n.ro operazioni/ora	Uniform / Uniforme	1	1.25	1.5
	Moderate / Moderato	1.25	1.5	1.75
	Heavy / Forte	1.5	1.75	2.15

A	Select required torque (according to service factor)	Seleziona la coppia desiderata (comprensiva del fattore di servizio)	Max. Drehmoment in Bezug zum Betriebsfaktor	Sélectionner le couple souhaité (comprenant le facteur de service)	Seleccionar el par deseado (incluyendo el factor de servicio)
B	Select output speed	Seleziona la velocità in uscita	Ausgewählte Abtriebsdrehzahl	Sélectionner la vitesse de sortie	Seleccionar la velocidad de salida
C	On the same line of selected geared motor, you can find the gear ratio	Sulla riga corrispondente alla motorizzazione prescelta si può rilevare il rapporto di riduzione	Auf der gleichen Linie wie die ausgewählte Motorleistung steht auch die Getriebeuntersetzung	Sur la ligne correspondante à la motorisation pré-choisie on peut relever le rapport de réduction	En la línea correspondiente al motor preseleccionado es posible encontrar la relación de reducción
D	Select motor flange available (if requested)	Scegli la flangia disponibile (se richiesta)	Erhältliche Motorflansche (auf Anfrage)	Choisir la bride disponible (si elle est demandée)	Seleccionar la brida disponible (sobre pedido)



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Hollow Shaft 	Ratios code 
							-B	-C	-O	-P	-Q		
72	19.42	0.37	46	1.3	0.48	60			C	C		281713	01
51	27.21	0.37	65	0.9	0.34	60			C	C		281313	02
36.4	38.49	0.25	62	1.0	0.24	60			C	C		191713	03
31.7	44.12	0.18	54	1.1	0.21	60			C	C		171713	04
26.7	52.50	0.18	64	0.9	0.18	60			C	C		151713	05
22.6	61.82	0.12	49	1.2	0.15	60			C	C		171313	06
19.0	73.56	0.12	58	1.0	0.13	60			C	C		151313	07
15.9	88.13	0.09	56	1.1	0.11	60			C	C		101713	08
12.0	116.67	0.06	48	1.2	0.08	60			C	C		91713	09
11.3	123.48	0.06	51	1.2	0.08	60			C	C		101313	10
9.0	155.37	0.06	64	0.9	0.06	60			C	C		71713	11
8.6	163.47	0.06	68	0.9	0.06	60			C	C		91313	12
7.6	184.39	0.06	76	0.8	0.05	60			C	C		61713	13
6.4	217.68	0.06*	90	0.7	0.04	60			C	C		71313	14
5.4	258.34	0.06*	107	0.6	0.04	60			C	C		61313	15

The dynamic efficiency is **0.94** for all ratios

* Power higher than the maximum one which can be supported by the gearbox. Select according to the torque M_{2R}
Potenza superiore a quella massima sopportabile dal riduttore. Selezionare in base al momento torcente M_{2R}

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FS10** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FS10** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FS10** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FS10** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FS10** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

LUBRICATION FS10 Oil Quantity 0.35 Lt.

AGIP Telium VSF 320

SHELL Omala S4 WE 320

For all details on lubrication and plugs check our website

tab. 1

Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL LOADS

Input shaft
Albero in entrata



n_1	FA	FR
1400	140	700
900	160	800

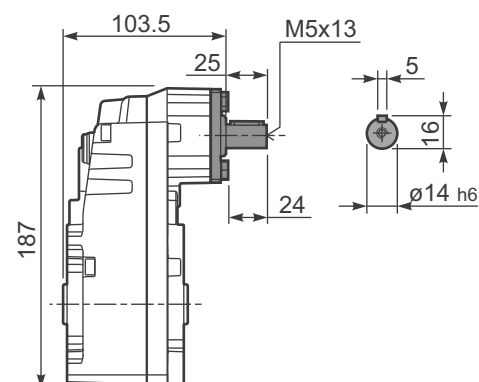
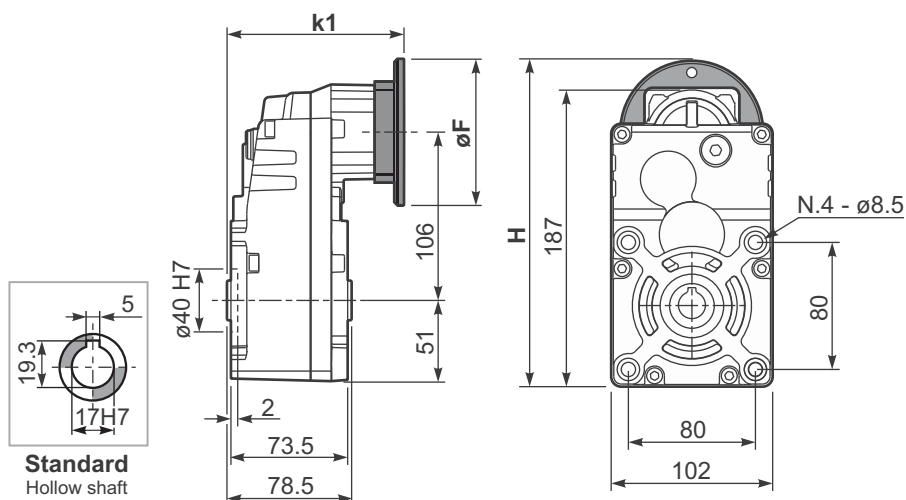
* Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

PFS10... Basic gearbox
Riduttore base

Gearbox
weight
peso riduttore **3.1 kg**

RFS10... Input Shaft
Albero in entrata



B14 Motor Flanges	H	ϕF	k1	kit code
56 B14	197	80	109.3	KC40.4.049
63 B14	202	90	111.8	K050.4.047
71 B14	209.5	105	109.3	K050.4.045

B5 Motor Flanges	H	ϕF	k1	kit code
63 B5	226	138	111.8	K050.4.041
71 B5	237	160	109.3	K050.4.042

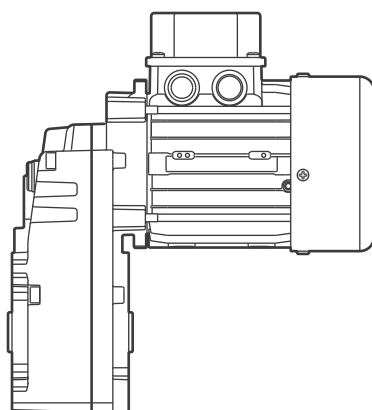
Available with integrated motor

Disponibile con motore integrato

Motor sizes available :
Grandezza motore disponibile:

- 56 IEC
- 63 IEC

For more information, contact us.
Per maggiori informazioni, contattaci.





QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Hollow Shaft 	Ratios code 
							-B	-C	-O	-P	-Q		
24.2	57.95	0.25	93	1.0	0.24	90	63	71	56	63	71	2844	01
13.4	104.80	0.12	83	1.1	0.13	90			C	C		1954	02
11.5	121.47	0.12	96	0.9	0.12	90			C	C		1756	03
9.8	142.59	0.09	90	1.0	0.10	90			C	C		1558	04
8.2	170.20	0.06	70	1.3	0.08	90			C	C		1360	05
6.0	232.32	0.06	96	0.9	0.06	90			C	C		1063	06
4.6	303.20	0.06*	126	0.7	0.05	90			C	C		974	07
3.5	400.37	0.06*	166	0.5	0.04	90			C	C		776	08

The dynamic efficiency is **0.94** for all ratios * Power higher than the maximum one which can be supported by the gearbox. Select according to the torque M_{2R}
Potenza superiore a quella massima sopportabile dal riduttore. Selezionare in base al momento torcente M_{2R}

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FS20** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FS20** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FS20** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FS20** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FS20** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

LUBRICATION FS20 Oil Quantity 0.50 Lt.

AGIP Telium VSF 320

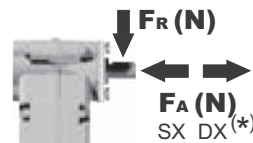
SHELL Omala S4 WE 320

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Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL LOADS

Input shaft

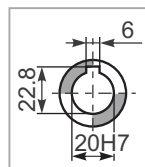
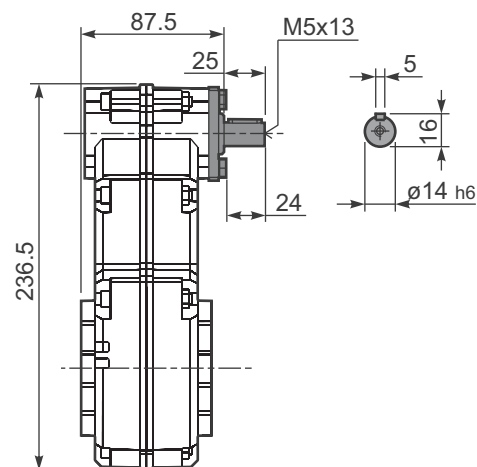
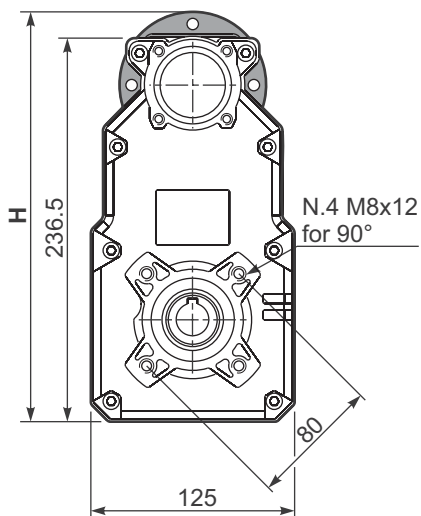
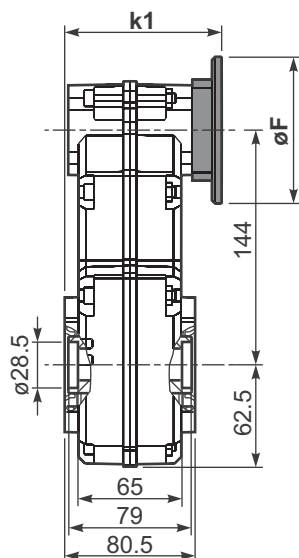
Albero in entrata



n_1	FA	FR
1400	140	700
900	160	800

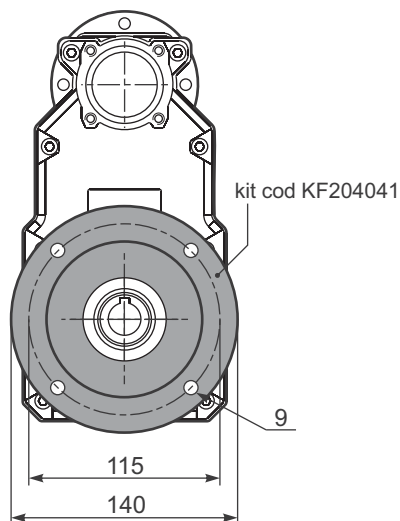
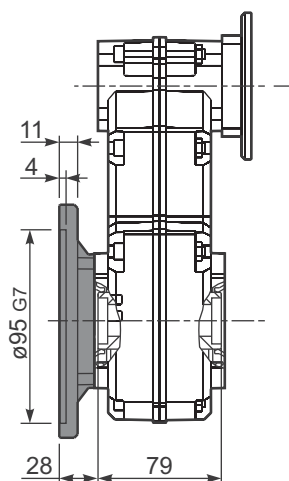
*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

tab. 2

PFS20...Basic gearbox
Riduttore baseGearbox
weight
peso riduttore**4.3 kg****RFS20...**Input Shaft
Albero in entrata**Standard**
Hollow shaft

B14 Motor Flanges	H	øF	k1	kit code
56 B14	246.5	80	94.3	KC40.4.049
63 B14	251.5	90	96.8	K050.4.047
71 B14	259	105	94.3	K050.4.045

B5 Motor Flanges	H	øF	k1	kit code
63 B5	275.5	138	96.8	K050.4.041
71 B5	286.5	160	94.3	K050.4.042

PFS20-FOutput flange
flangia di uscita



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft  $\varnothing$	Ratios code 
							-B	-C	-O	-P	-Q		
29.3	47.70	0.37	113	4.2	1.6	480			C	C		281316	01
16.2	86.27	0.37	205	2.3	0.87	480			C	C		191316	02
14.0	100.00	0.37	237	2.0	0.75	480			C	C		171316	03
11.9	117.38	0.37	278	1.7	0.64	480			C	C		151316	04
10.0	140.10	0.37	332	1.4	0.53	480			C	C		131316	05
7.3	191.24	0.37	454	1.1	0.39	480			C	C		101316	06
5.6	249.59	0.25	399	1.2	0.30	480			C	C		91316	07
4.2	329.58	0.25	527	0.9	0.23	480			C	C		71316	08

The dynamic efficiency is **0.94** for all ratios

A Motor Flanges Available
Flange Motore Disponibili

B Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FS50** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FS50** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

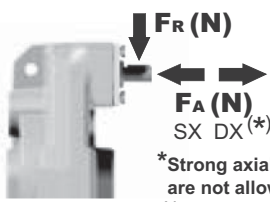
D Das Getriebe **FS50** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FS50** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FS50** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
					
H1	H4	H3	H2	H5	H6
0.95 LT	0.50 LT	0.50 LT	0.70 LT	0.95 LT	0.95 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website **tab. 1**
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS			
Input shaft Albero in entrata			
		n_1	F_A F_R
		1400	140 700
		900	160 800

*Strong axial loads in the DX direction are not allowed.
Non sono consentiti forti carichi assiali con direzione DX

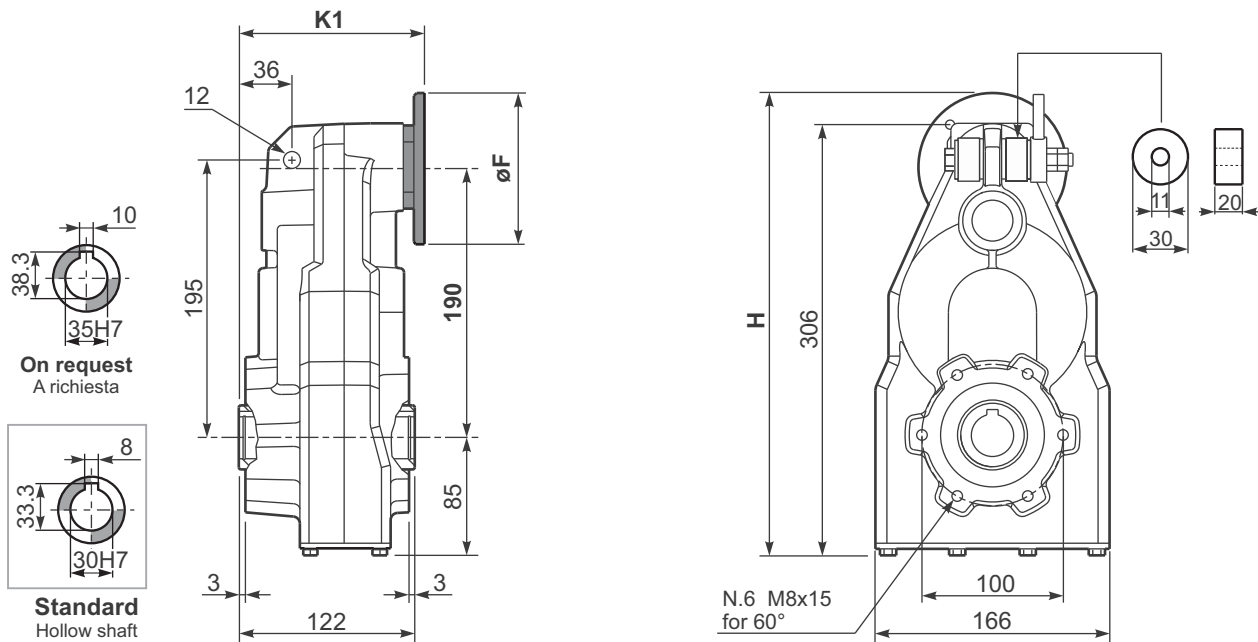
tab. 2

PFS50C...

Basic gearbox
Riduttore base

Gearbox
weight
peso riduttore

11.5 kg

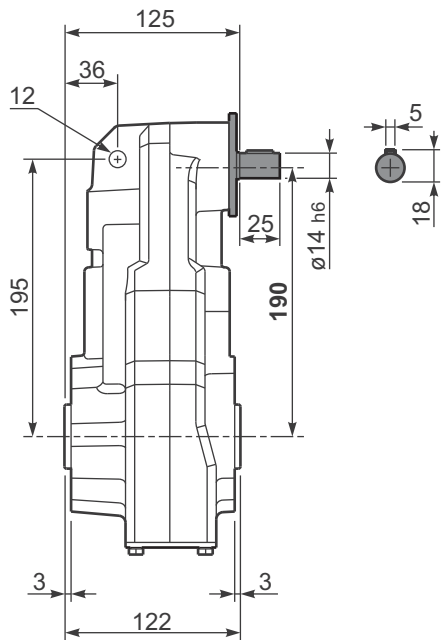


B14 Motor Flanges	H	øF	k1	kit code
56 B14	314	80	130.5	KC40.4.049
63 B14	320	90	133	K050.4.047
71 B14	328	105	130.5	K050.4.045

B5 Motor Flanges	H	øF	k1	kit code
63 B5	345	140	133	K050.4.041
71 B5	355	160	130.5	K050.4.042

RFS50C...

Input shaft
Albero in entrata





QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges			Available B14 motor flanges			Output Shaft  $\emptyset$ On request	Ratios code 
							-D	-E	-F	-R	-T	-U		
							80	90	100 112	80	90	100 112		
481	2.91	4	76	1.8	7.2	140	B	B		B	B		3499	01
373	3.75	4	98	1.6	6.4	160	B	B		B	B		28105	02
263	5.33	4	140	1.2	4.8	170	B	B		B	B		21112	03
219	6.39	4	167	1.0	4.0	170	B	B		B	B		18115	04
178	7.85	4	205	1.1	4.3	225	B	B		B	B		13102	05

The dynamic efficiency is **0.98** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

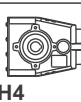
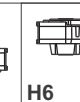
EN Unit **FA41** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FA41** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FA41** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

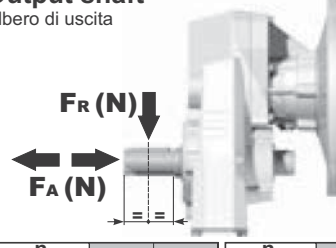
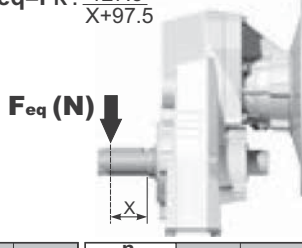
F Le réducteur **FA41** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FA41** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
					
H1	H4	H3	H2	H5	H6
1.10 LT	0.65 LT	0.65 LT	0.65 LT	1.15 LT	0.80 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS					
Output shaft Albero di uscita			$F_{eq} = F_R \cdot \frac{127.5}{X + 97.5}$		
					
n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
300	300	1500	140	390	1950
250	320	1600	120	410	2050
200	350	1750	85	460	2300
n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
70	490	2450	40	590	2950
15	800	4000			

On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

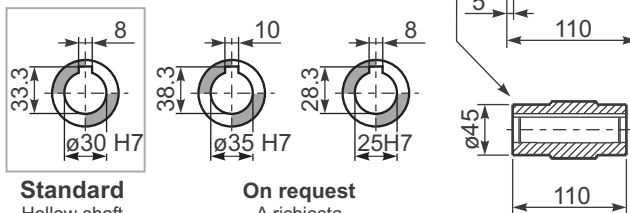
tab. 2

PFA41C...Basic gearbox
Riduttore baseGearbox
weight
peso riduttore**12.1 kg**

M. flanges	Kit code	øF	A
80/90B5	KC023.4.042	200	179.5
100/112B5	KC023.4.043	250	188.5
80B14	KC085.4.046	120	179.5
90B14	KC085.4.045	140	179.5
100/112B14	KC085.4.047	160	188.5

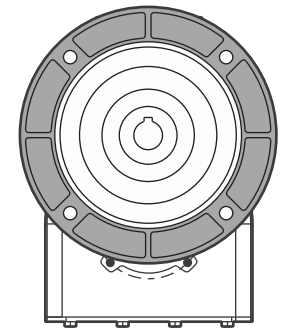
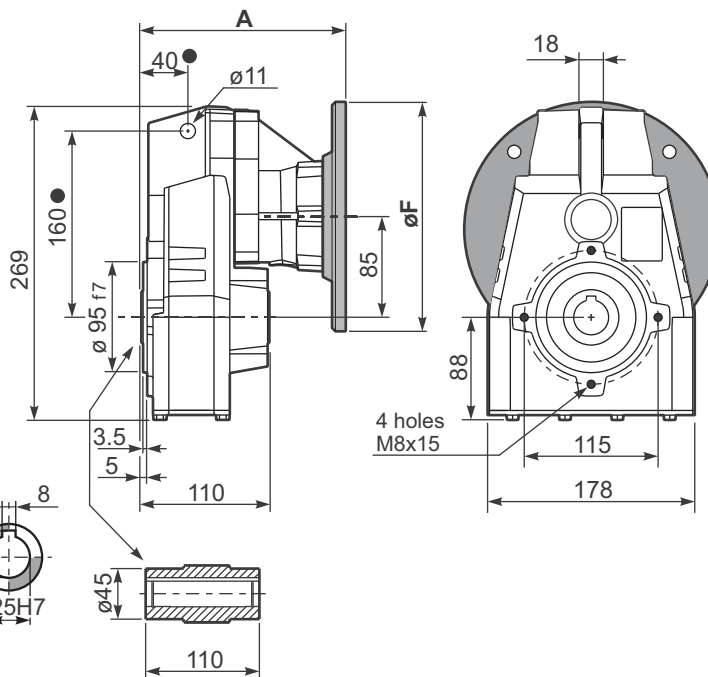
- Available torque arms,
see our web site

Bracci di reazione disponibili,
consulta il nostro sito web

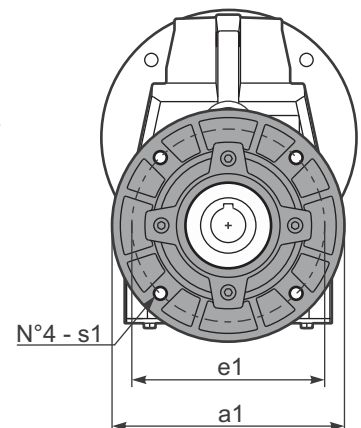
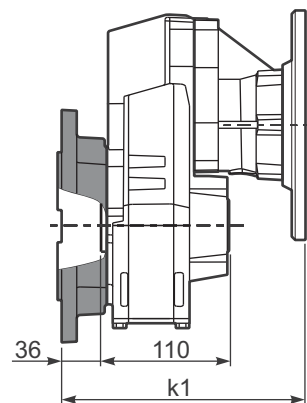
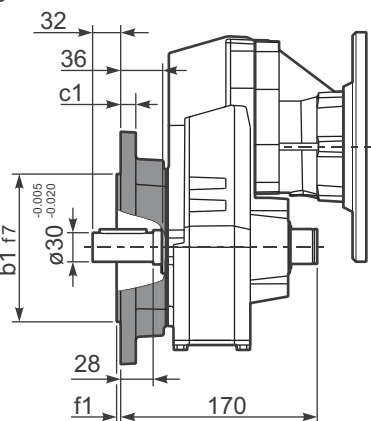


Standard
Hollow shaft

On request
A richiesta

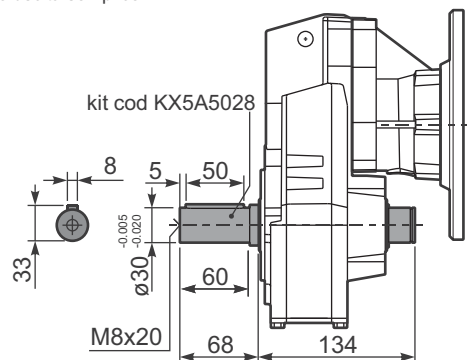
**PFA41...-F...**Output flange
Flangia uscita

M. flanges	k1
80/90B5	215.5
100/112B5	221.5
80B14	213.5
90B14	213.5
100/112B14	224.5

**Available output flanges**

Flange di uscita

a1 ø	b1	c1	e1	f1	s1	Kit code
160	110	10	130	3	9	KX5A.9.010
200	130	13	165	3.5	11	KX5A.9.011
250	180	14	215	4	14	KX5A.9.012

PFA41 A...Single output shaft
Albero uscita semplice

kit cod KX5A5028



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges					Output Shaft 	Ratios code
							-B	-C	-D	-E	-F	-Q	-R	-T	-U			
							63	71	80	90	100 112	71	80	90	100 112			
167	8.38	4	215	1.0	4.1	225	B					C	C			2821	standard ø30	01
139	10.04	3	194	1.2	3.7	240	B					C	C			2818		02
114	12.33	3	238	1.1	3.2	260	B					C	C			2813		03
92	15.16	2.2	215	1.2	2.6	260	B					C	C			1921		04
80	17.57	2.2	250	1.1	2.3	270	B					C	C			1721		05
77	18.16	2.2	258	1.1	2.4	290	B					C	C			1918		06
67	21.05	2.2	299	1.1	2.3	320	B					C	C			1718		07
63	22.30	2.2	317	1.0	2.2	320	B					C	C			1913		08
57	24.70	1.5	242	1.3	2.0	320	B					C	C			1518		09
54	25.85	1.5	253	1.3	1.9	320	B					C	C			1713		10
47.5	29.49	1.5	289	1.1	1.7	320	B					C	C			1318	ø35 On request	11
46.1	30.34	1.5	297	1.1	1.6	320	B					C	C			1513		12
41.7	33.60	1.1	240	1.0	1.1	250	B					C	C			1021		13
38.7	36.21	1.1	259	1.2	1.3	320	B					C	C			1313		14
34.8	40.25	1.1	288	1.0	1.1	300	B					C	C			1018		15
28.3	49.43	1.1	354	0.9	0.99	320	B					C	C			1013		16
26.7	52.53	0.75	258	1.0	0.76	260	B					C	C			918		17
21.7	64.51	0.75	317	1.0	0.75	315	B					C	C			913		18
20.2	69.37	0.37	168	1.1	0.42	190	B					C	C			718		19
16.4	85.19	0.37	206	1.1	0.41	230	B					C	C			713		20

The dynamic efficiency is 0.96 for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FA42** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FA42** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FA42** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FA42** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FA42** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
H1	H4	H3	H2	H5	H6
1.15 LT	0.70 LT	0.70 LT	0.70 LT	1.20 LT	0.80 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$$F_{eq} = F_R \cdot \frac{127.5}{X + 97.5}$$



n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
300	300	1500	140	390	1950	70	490	2450
250	320	1600	120	410	2050	40	590	2950
200	350	1750	85	460	2300	15	800	4000

On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata



n_1	FA	FR
1400	240	1200
900	280	1400
500	340	1700

tab. 2

PFA42C...

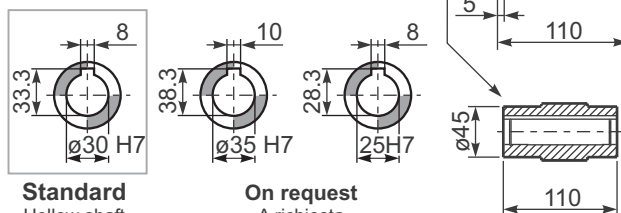
Basic gearbox
Riduttore baseGearbox
weight
peso riduttore

9.0 kg

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	169.5
71B5	K063.4.042	160	167.5
80/90B5	K063.4.043	200	169.5
100/112B5	KC40.4.043	250	184.5
71B14	K063.4.047	105	167.5
80B14	K063.4.046	120	169.5
90B14	K063.4.041	140	169.5
100/112B14	KC40.4.041	160	184.5

● Available torque arms,
see our web site

Bracci di reazione disponibili,
consulta il nostro sito web



Standard

Hollow shaft

On request

A richiesta

PFA42...-F...

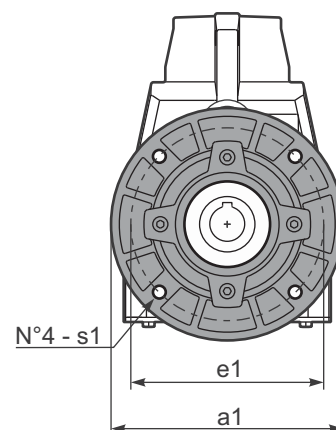
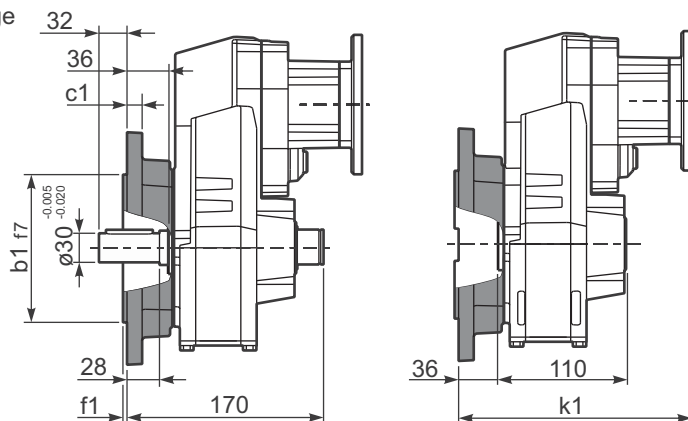
Output flange
Flangia uscita

Motor Flange	k1
63B5	205.5
71B5	203.5
80/90B5	205.5
100/112B5	221
71B14	203.5
80B14	204.5
90B14	205.5
100/112B14	221

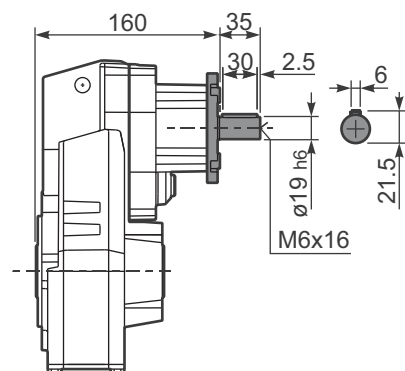
Available output flanges

Flange di uscita

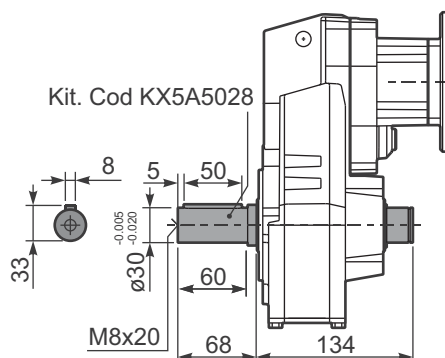
a1 ø	b1	c1	e1	f1	s1	Kit code
160	110	10	130	3	9	KX5A.9.010
200	130	13	165	3.5	11	KX5A.9.011
250	180	14	215	4	14	KX5A.9.012



RFA42C...

Input Shaft
Albero in entrata

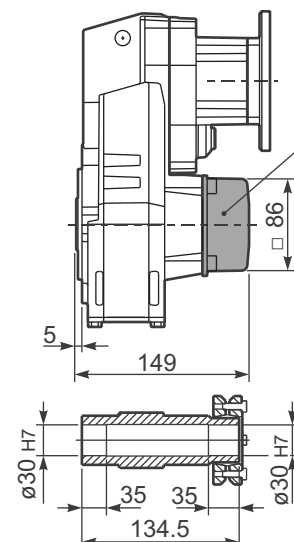
PFA42 A...

Single output shaft
Albero uscita semplice

PFA42D...

Shrink disk
Calettatore

Kit. Cod KF400210LM





QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges		Available B14 motor flanges			Output Shaft  $\varnothing$	Ratios code 
							-B	-C	-O	-P	-Q		
18.8	74.33	0.37	176	1.8	0.67	320			C	C		191313	01
17.0	82.56	0.37	196	1.6	0.60	320			C	C		151318	02
16.0	87.48	0.37	207	1.5	0.57	320			C	C		131713	03
13.8	101.40	0.37	240	1.3	0.49	320			C	C		151313	04
11.4	122.57	0.37	291	1.1	0.41	320			C	C		131313	05
10.1	138.59	0.37	329	1.0	0.36	320			C	C		101318	06
8.7	160.82	0.25	257	1.2	0.31	320			C	C		91713	07
8.2	170.20	0.25	272	1.2	0.29	320			C	C		101313	08
7.6	183.48	0.25	294	1.1	0.27	320			C	C		91318	09
6.5	214.15	0.18	262	1.2	0.23	320			C	C		71713	10
6.2	225.33	0.18	276	1.2	0.22	320			C	C		91313	11
5.7	244.32	0.18	299	1.1	0.20	320			C	C		71318	12
5.5	254.15	0.18	311	1.0	0.20	320			C	C		61713	13
4.8	289.96	0.18	355	0.9	0.17	320			C	C		61318	14
4.7	300.05	0.18	367	0.9	0.17	320			C	C		71313	15
3.9	356.09	0.12	282	1.1	0.14	320			C	C		61313	16

The dynamic efficiency is **0.94** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FA43** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FA43** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FA43** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FA43** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FA43** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
					
H1	H4	H3	H2	H5	H6
1.30 LT	0.70 LT	0.70 LT	0.70 LT	1.35 LT	0.90 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

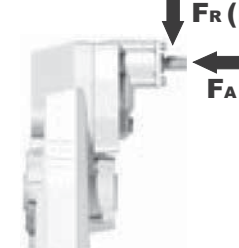
For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web **tab. 1**

RADIAL AND AXIAL LOADS



n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR	n_2 [min ⁻¹]	FA	FR
300	300	1500	140	390	1950	70	490	2450
250	320	1600	120	410	2050	40	590	2950
200	350	1750	85	460	2300	15	800	4000

On request reinforced bearings to increase loads.
A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft Albero in entrata					
n_1	FA	FR	n_1	FA	FR
1400	140	700	1400	140	700
900	160	800	900	160	800
500	190	950	500	190	950

tab. 2

PFA43C...

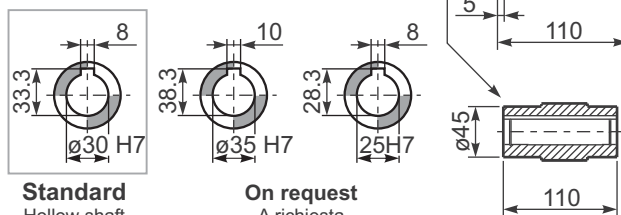
Basic gearbox
Riduttore baseGearbox
weight
peso riduttore

8.9 kg

M. flanges	Kit code	øF	A
63B5	K050.4.041	138	175
71B5	K050.4.042	160	172.5
56B14	KC40.4.049	80	172.5
63B14	K050.4.047	90	175
71B14	K050.4.045	105	172.5

- Available torque arms,
see our web site

Bracci di reazione disponibili,
consulta il nostro sito web



Standard

Hollow shaft

On request

A richiesta

PFA43...-F...

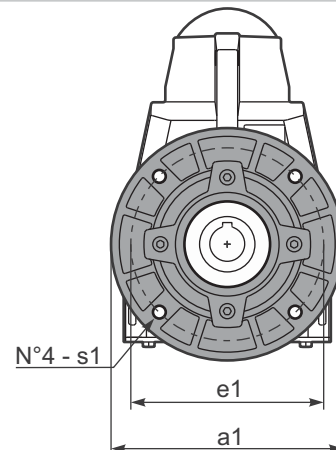
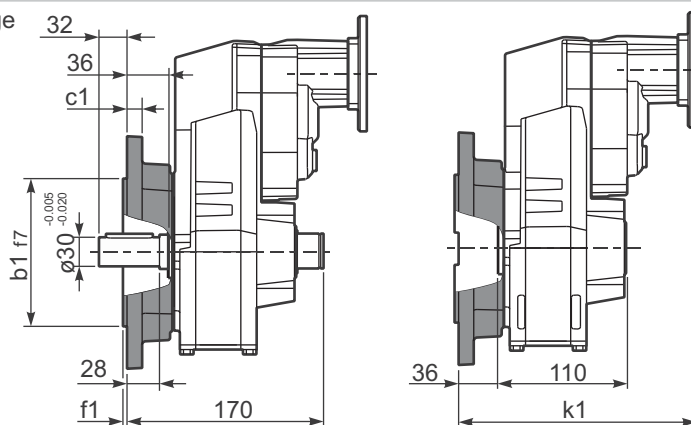
Output flange
Flangia uscita

Motor Flange	k1
63B5	209
71B5	207
56B14	208.5
63B14	211
71B14	208.5

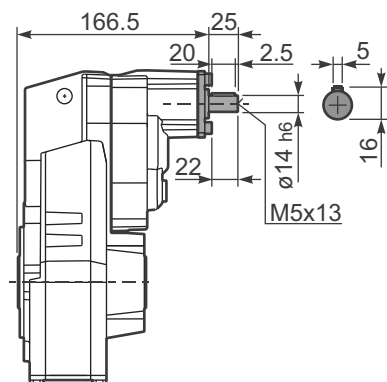
Available output flanges

Flange di uscita

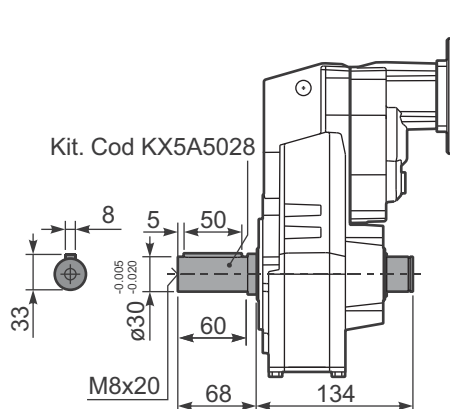
a1 ø	b1	c1	e1	f1	s1	Kit code
160	110	10	130	3	9	KX5A.9.010
200	130	13	165	3.5	11	KX5A.9.011
250	180	14	215	4	14	KX5A.9.012



RFA43C...

Input Shaft
Albero in entrata

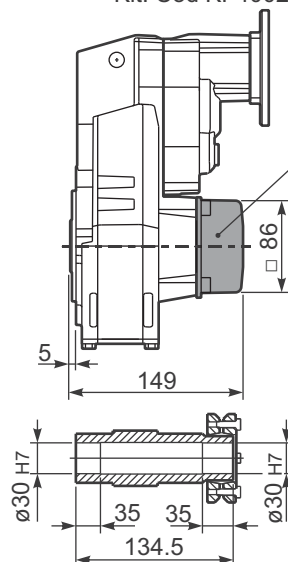
PFA43 A...

Single output shaft
Albero uscita semplice

PFA43D...

Shrink disk
Calettatore

Kit. Cod KF400210LM





QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges					Output Shaft 	Ratios code
							-C	-D	-E	-F	-G	-R	-T	-U	-V			
							71	80	90	100 112	132	80	90	100 112	132			
213	6.57	5.5	230	1.2	6.5	280	B									3018	standard ø35 ø40 On request	01
185	7.56	5.5	265	1.1	5.9	290	B									3016		02
159	8.82	5.5	309	1.0	5.5	320	B									3014		03
113	12.39	5.5	434	1.0	5.5	450	B									2018		04
98	14.24	5.5	499	0.9	4.8	450	B									2016		05
84	16.75	4	429	1.1	4.3	470	B									1618		06
73	19.25	4	494	1.0	3.9	490	B									1616		07
64	21.78	4	558	0.9	3.4	490	B									1318		08
56	25.04	3	483	1.0	3.0	490	B									1316		09
47.9	29.23	3	564	0.9	2.6	490	B									1314		10
45.7	30.65	2.2	436	1.1	2.4	490	B									1116		11
39.1	35.78	2.2	509	1.0	2.1	490	B									1114		12
36.3	38.55	2.2	548	0.9	1.9	490	B									818		13
31.6	44.32	1.5	434	1.1	1.7	490	B									816		14
27.1	51.74	1.5	507	1.0	1.4	490	B									814		15
22.9	61.03	1.1	437	1.1	1.2	480	B									616		16
19.6	71.25	1.1	510	1.0	1.1	490	B									614		17

The dynamic efficiency is 0.96 for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FA52** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FA52** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FA52** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FA52** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FA52** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
1.85 LT	1.15 LT	1.15 LT	1.30 LT	2.10 LT	1.30 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS								
Output shaft Albero di uscita			$F_{eq} = F_R \cdot \frac{149.5}{X+119.5}$					
n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	400	2000	140	460	2300	70	580	2900
250	420	2100	120	500	2500	40	780	3900
200	440	2200	85	550	2750	15	1140	5700
On request reinforced bearings to increase loads. A richiesta cuscinetti rinforzati per aumentare i carichi.								
Input shaft Albero in entrata								
n_1	FA	FR	n_1	FA	FR	n_1	FA	FR
1400	400	2000	1400	400	2000	1400	400	2000
900	440	2200	900	440	2200	900	440	2200
500	440	2200	500	440	2200	500	440	2200

tab. 2

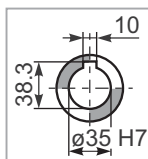
PFA52C...

Basic gearbox
Riduttore baseGearbox
weight
peso riduttore **15.5 kg**

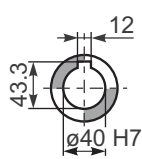
M. flanges	Kit code	øF	A
71B5	KC023.4.041	160	227
80/90B5	KC023.4.042	200	229
100/112B5	KC023.4.043	250	238
132B5	KC50.4.043	300	256
80B14	KC085.4.046	120	229
90B14	KC085.4.045	140	229
100/112B14	KC085.4.047	160	238
132B14	KC50.4.041	200	256

- Available torque arms,
see our web site

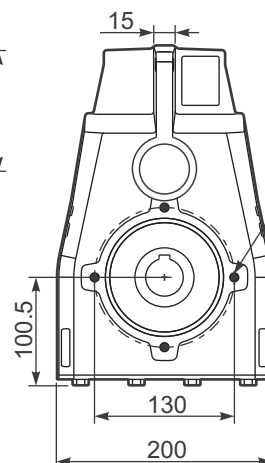
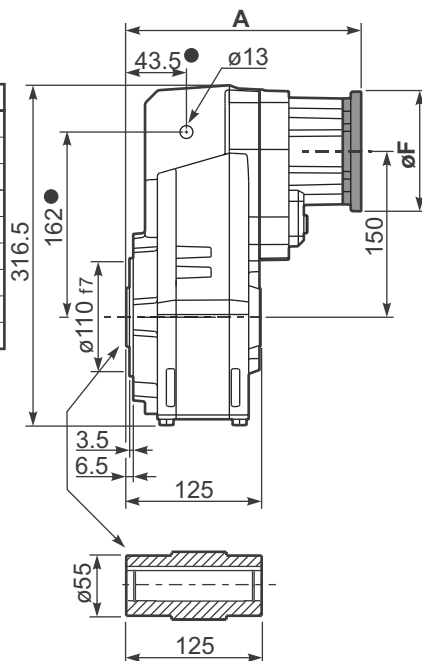
Bracci di reazione disponibili,
consulta il nostro sito web



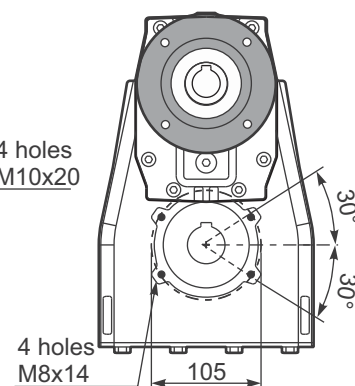
Standard
Hollow shaft



On request
A richiesta



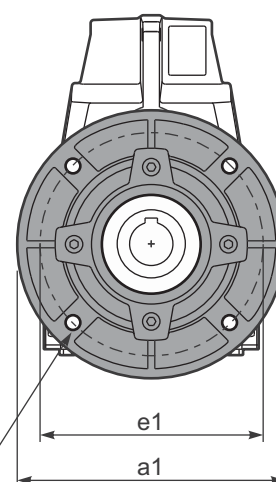
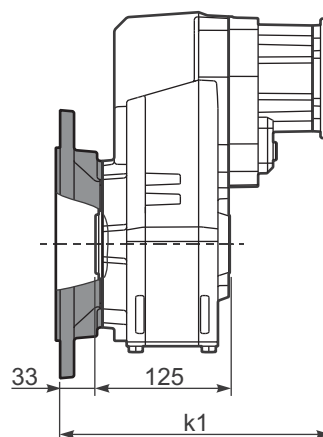
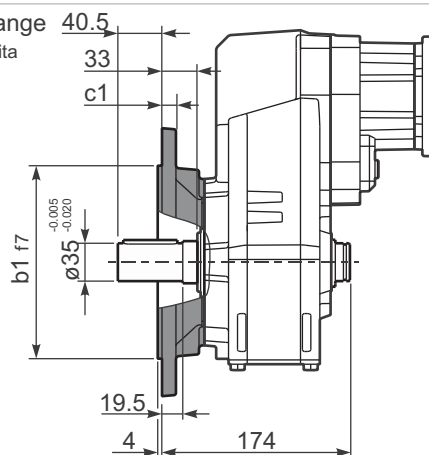
4 holes
M10x20



PFA52...-F...

Output flange
Flangia uscita

M. flanges	k1
71B5	260
80/90B5	262
100/112B5	268
132B5	289.5
80B14	260
90B14	260
100/112B14	271
132B14	289.5

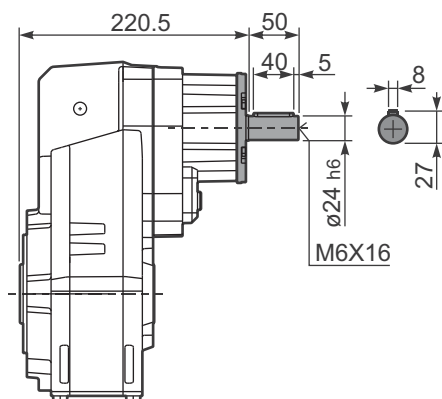


Available output flanges

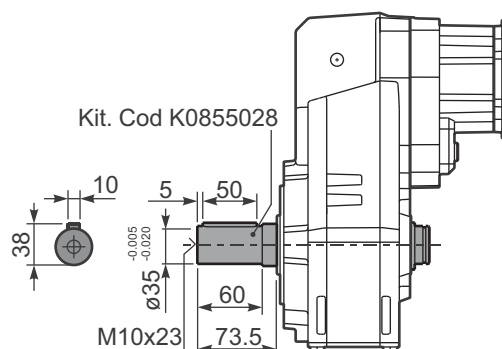
Flange di uscita

a1 ø	b1	c1	e1	s1	Kit code
250	180	13	215	14	KF60.9.011
300	230	16	265	14	KF60.9.012

RFA52C...

Input Shaft
Albero in entrata

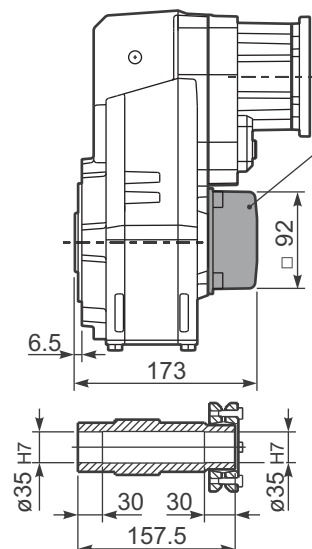
PFA52 A...

Single output shaft
Albero uscita semplice

PFA52D...

Shrink disk
Calettatore

Kit. Cod KF600210LM





QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges				Output Shaft 	Ratios code
							-B	-C	-D	-E	-Q	-R	-T			
							63	71	80	90	71	80	90			
22.6	61.89	1.1	434	1.2	1.3	510	B				C	C		191318	standard ø35 ø40 On request	01
19.7	71.16	1.1	499	1.0	1.1	510	B				C	C		191316		02
17.0	82.48	1.1	578	0.9	0.96	510	B				C	C		171316		03
14.5	96.29	0.75	463	1.1	0.83	510	B				C	C		171314		04
13.9	100.51	0.75	483	1.1	0.79	510	B				C	C		131318		05
12.1	115.56	0.55	410	1.2	0.69	510	B				C	C		131316		06
11.1	125.96	0.55	447	1.1	0.63	510	B				C	C		190816		07
10.4	134.91	0.55	479	1.1	0.59	510	B				C	C		131314		08
9.5	147.05	0.55	522	1.0	0.54	510	B				C	C		190814		09
8.2	170.44	0.37	404	1.3	0.47	510	B				C	C		170814		10
7.6	184.15	0.37	437	1.2	0.43	510	B				C	C		101314		11
6.8	205.87	0.37	488	1.0	0.39	510	B				C	C		91316		12
5.8	240.34	0.37	570	0.9	0.33	510	B				C	C		91314		13
5.0	279.22	0.25	447	1.1	0.28	510	B				C	C		100816		14
4.3	325.97	0.25	522	1.0	0.24	510	B				C	C		100814		15
3.8	364.41	0.18	446	1.1	0.22	510	B				C	C		90816		16
3.3	425.43	0.18	521	1.0	0.19	510	B				C	C		90814		17
2.9	481.19	0.18	589	0.9	0.17	510	B				C	C		70816		18
2.5	561.76	0.12	444	1.1	0.14	510	B				C	C		70814		19

The dynamic efficiency is **0.94** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FA53** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FA53** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FA53** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FA53** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FA53** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
H1	H4	H3	H2	H5	H6
2.15 LT	1.25 LT	1.25 LT	1.45 LT	2.35 LT	1.45 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS								
Output shaft Albero di uscita			F _{eq} =F _R · $\frac{149.5}{X+119.5}$					
n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	400	2000	140	460	2300	70	580	2900
250	420	2100	120	500	2500	40	780	3900
200	440	2200	85	550	2750	15	1140	5700
On request reinforced bearings to increase loads. A richiesta cuscinetti rinforzati per aumentare i carichi.								
Input shaft Albero in entrata								
n_1	FA	FR	n_1	FA	FR	n_1	FA	FR
1400	240	1200	900	280	1400	500	340	1700

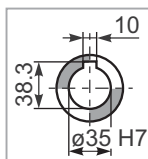
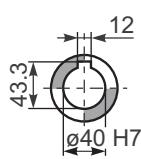
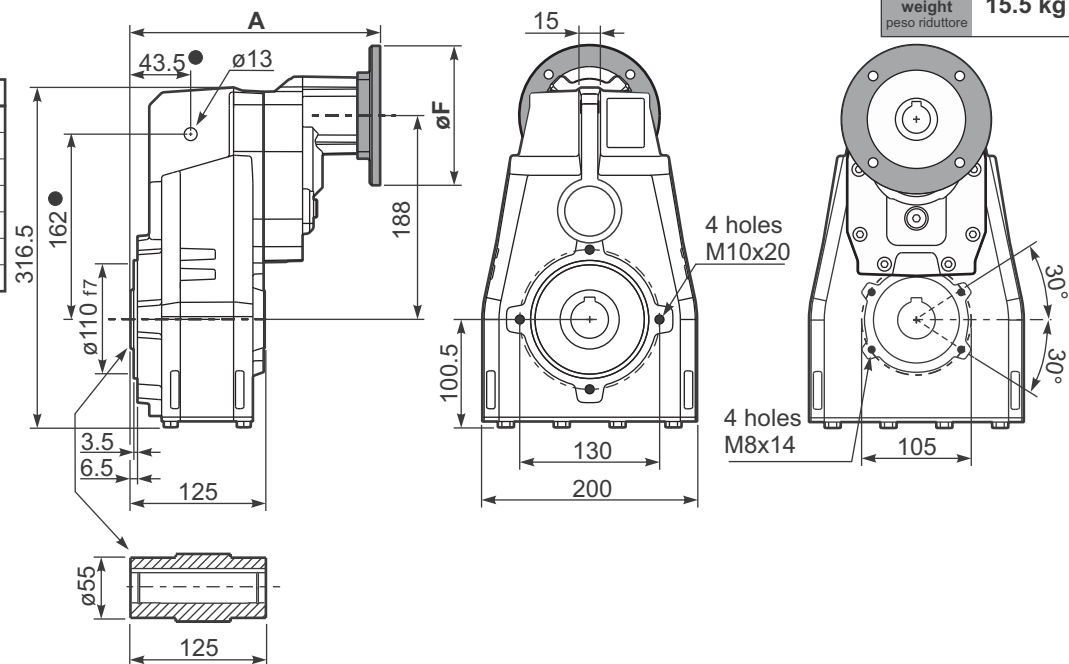
tab. 2

PFA53C...

Basic gearbox
Riduttore baseGearbox weight
peso riduttore **15.5 kg**

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	239
71B5	K063.4.042	160	237
80/90B5	K063.4.043	200	239
71B14	K063.4.047	105	237
80B14	K063.4.046	120	239
90B14	K063.4.041	140	239

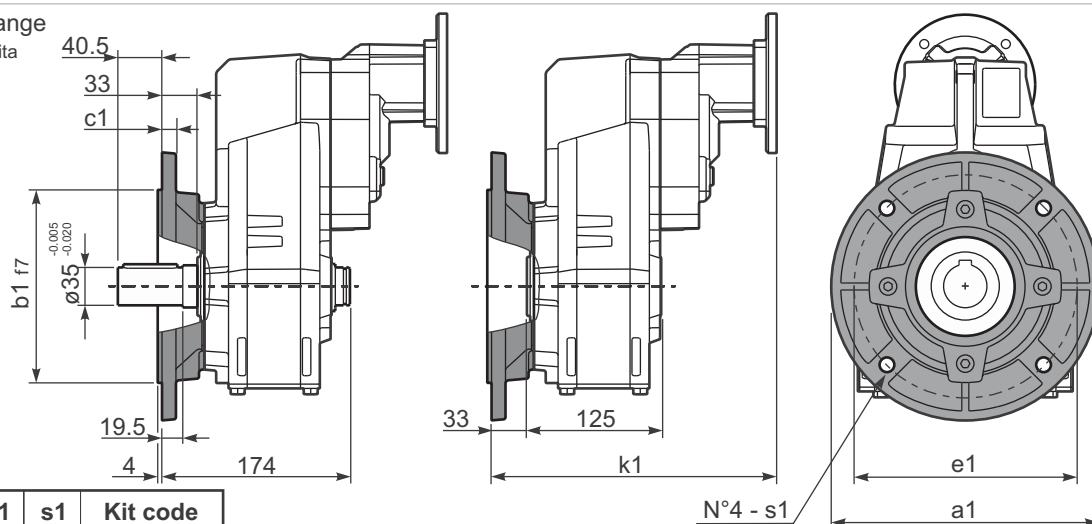
- Available torque arms,
see our web site
Bracci di reazione disponibili,
consulta il nostro sito web

Standard
Hollow shaftOn request
A richiesta

PFA53...-F...

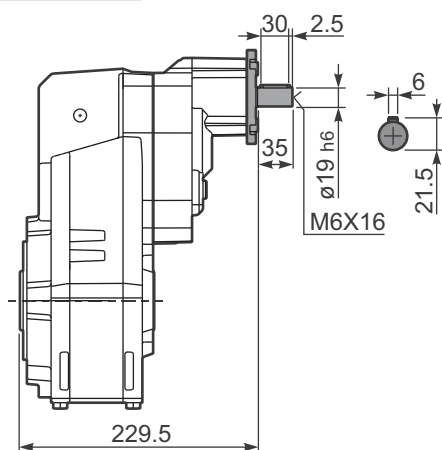
Output flange
Flangia uscita

Motor Flange	k1
63B5	272
71B5	270
80/90B5	272
71B14	270
80B14	271
90B14	272

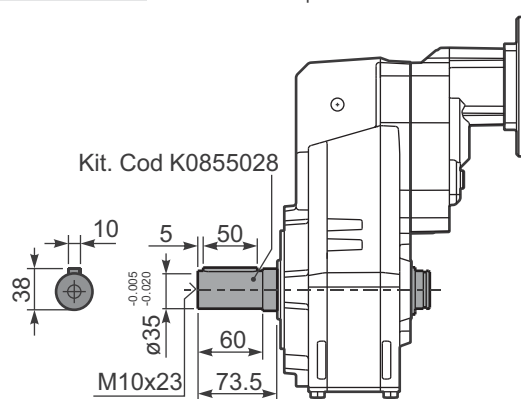
Available output flanges
Flange di uscita

a1 ø	b1	c1	e1	s1	Kit code
250	180	13	215	14	KF60.9.011
300	230	16	265	14	KF60.9.012

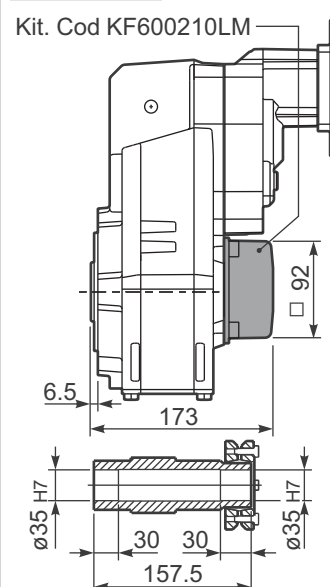
RFA53C...

Input Shaft
Albero in entrata

PFA53 A...

Single output shaft
Albero uscita semplice

PFA53D...

Shrink disk
Calettatore



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges -G 132	B14 motor flanges - - - - - - - -	Output Shaft  Ratios code
507	2.76	9	166	1.6	14.4	265		not available	2980 standard 01
395	3.54	9	213	1.3	11.6	275			2485 ø35 02
277	5.06	9	304	1.0	8.6	290			1891 ø40 03
241	5.81	7.5	281	1.2	8.5	330			1693 On request 04
206	6.79	7.5	329	1.2	8.4	380			1495 On request 05

The dynamic efficiency is **0.98** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC61** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary. See table 1 for lubrication and recommended quantity. In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FC61** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione. Vedi tab.1 per oli e quantità consigliati. In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FC61** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert. In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben. In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FC61** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien. Voir tableau 1 concernant les huiles et les quantités conseillées. Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FC61** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
					
H1	H4	H3	H2	H5	H6
2.05 LT	1.25 LT	1.25 LT	1.40 LT	2.05 LT	1.40 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft

Albero di uscita

Diagram showing the output shaft with forces $F_R(N)$ (radial) and $F_A(N)$ (axial) applied. The distance between the points of application is marked as $=$.

$F_{eq}=F_R \cdot \frac{149.5}{X+119.5}$

Diagram showing the equivalent force $F_{eq}(N)$ applied at a distance X from the reference point.

n_2	F_A	F_R	n_2	F_A	F_R	n_2	F_A	F_R
300	600	3000	140	720	3600	70	940	4700
250	640	3200	120	740	3700	40	1220	6100
200	690	3460	85	860	4300	15	1300	6500

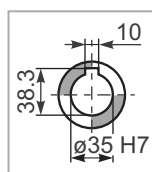
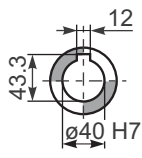
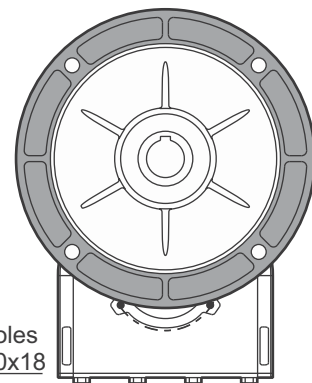
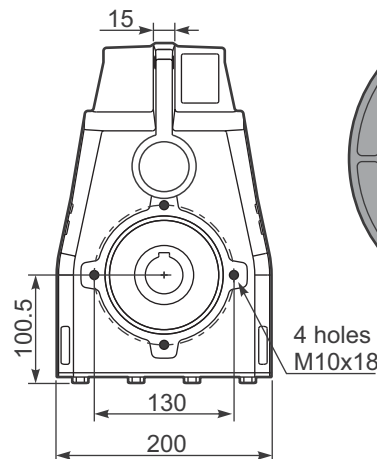
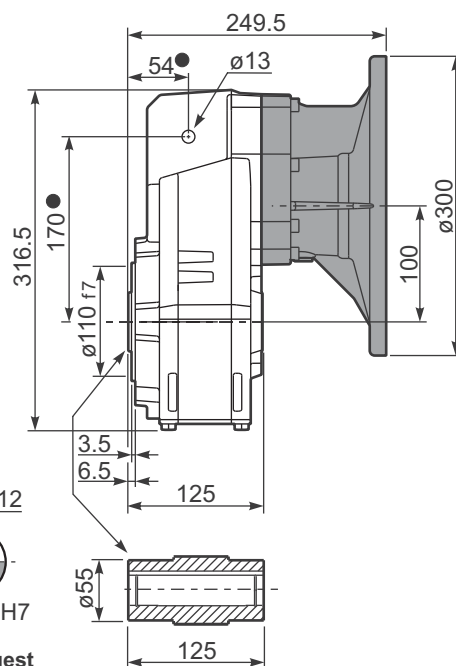
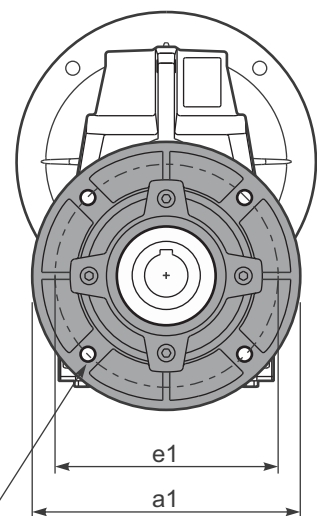
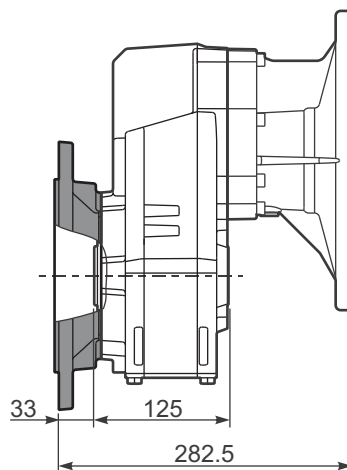
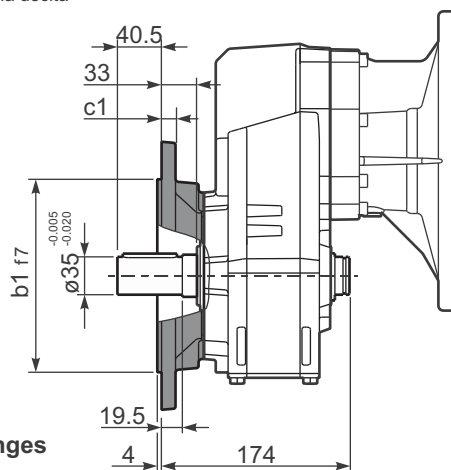
On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

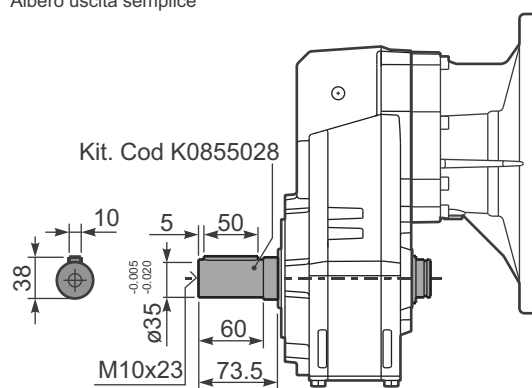
tab. 2

PFC61C...Basic gearbox
Riduttore baseGearbox
weight
peso riduttore**31.0 kg**

- Available torque arms,
see our web site

Bracci di reazione disponibili,
consulta il nostro sito web**Standard**
Hollow shaft**On request**
A richiesta**PFC61...-F...**Output flange
Flangia uscita**Available output flanges**
Flange di uscita

a1 Ø	b1	c1	e1	s1	Kit code
250	180	13	215	14	KF60.9.011
300	230	16	265	14	KF60.9.012

PFC61 A...Single output shaft
Albero uscita semplice

Kit. Cod K0855028



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges					Output Shaft 	Ratios code
							-C	-D	-E	-F	-G	-R	-T	-U	-V			
							71	80	90	100 112	132	80	90	100 112	132			
213	6.57	7.5	312	1.2	8.8	380	B									3018	standard ø35 ø40 On request	01
185	7.56	7.5	358	1.1	7.9	390	B									3016		02
159	8.82	7.5	419	1.0	7.1	410	B									3014		03
113	12.39	7.5	588	1.0	7.2	580	B									2018		04
98	14.24	5.5	499	1.2	6.4	600	B									2016		05
84	16.75	5.5	587	1.1	6.1	665	B									1618		06
73	19.25	5.5	675	1.0	5.4	675	B									1616		07
64	21.78	4	558	1.2	4.7	675	B									1318		08
56	25.04	4	642	1.1	4.1	675	B									1316		09
47.9	29.23	4	750	0.9	3.5	675	B									1314		10
45.7	30.65	3	592	1.1	3.4	675	B									1116		11
39.1	35.78	3	691	1.0	2.9	675	B									1114		12
36.3	38.55	2.2	548	1.1	2.3	580	B									818		13
31.6	44.32	2.2	630	1.1	2.3	665	B									816		14
27.1	51.74	2.2	735	0.9	2.0	675	B									814		15
22.9	61.03	1.1	437	1.1	1.2	480	B									616		16
19.6	71.25	1.1	510	1.1	1.2	560	B									614		17

The dynamic efficiency is 0.96 for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC62** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FC62** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FC62** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FC62** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FC62** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
H1	H4	H3	H2	H5	H6
2.05 LT	1.25 LT	1.25 LT	1.40 LT	2.20 LT	1.40 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

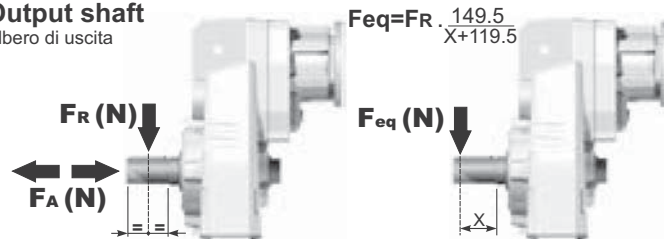
For all details on lubrication and plugs check our website

Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

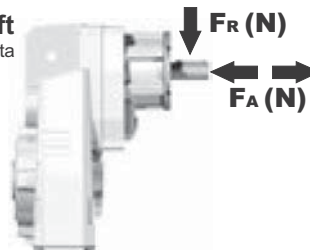


n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	600	3000	140	720	3600	70	940	4700
250	640	3200	120	740	3700	40	1220	6100
200	690	3460	85	860	4300	15	1300	6500

On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata



n_1	FA	FR
1400	450	2250
900	500	2500
500	600	3000

tab. 2

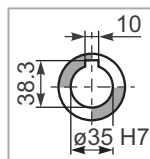
PFC62C...

Basic gearbox
Riduttore baseGearbox
weight
peso riduttore **20.8 kg**

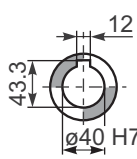
M. flanges	Kit code	øF	A
71B5	KC023.4.041	160	227
80/90B5	KC023.4.042	200	229
100/112B5	KC023.4.043	250	238
132B5	KC50.4.043	300	256
80B14	KC085.4.046	120	229
90B14	KC085.4.045	140	229
100/112B14	KC085.4.047	160	238
132B14	KC50.4.041	200	256

- Available torque arms,
see our web site

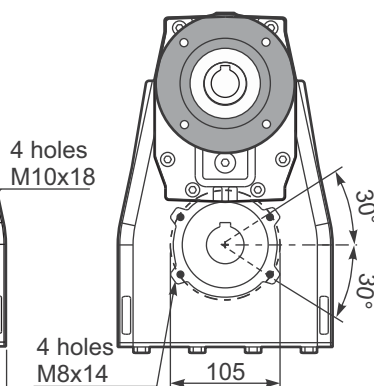
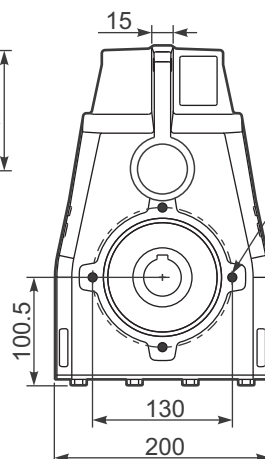
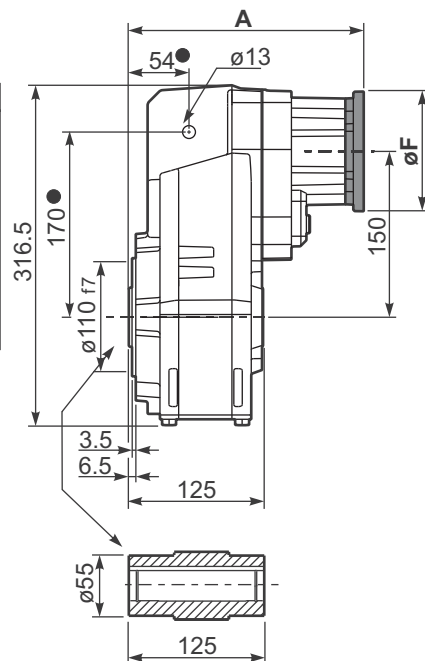
Bracci di reazione disponibili,
consulta il nostro sito web



Standard
Hollow shaft



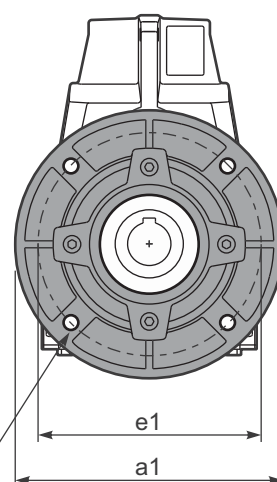
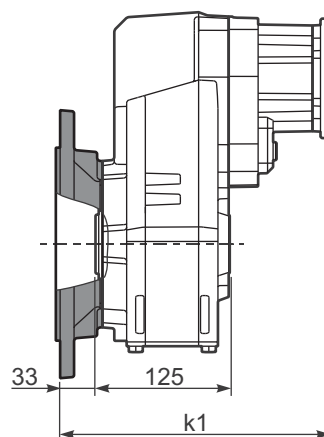
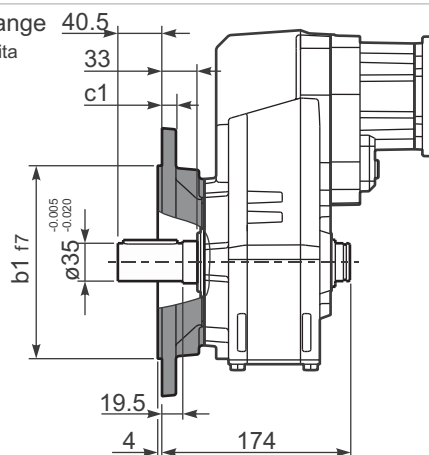
On request
A richiesta



PFC62...-F...

Output flange
Flangia uscita

M. flanges	k1
71B5	260
80/90B5	262
100/112B5	268
132B5	289.5
80B14	260
90B14	260
100/112B14	271
132B14	289.5

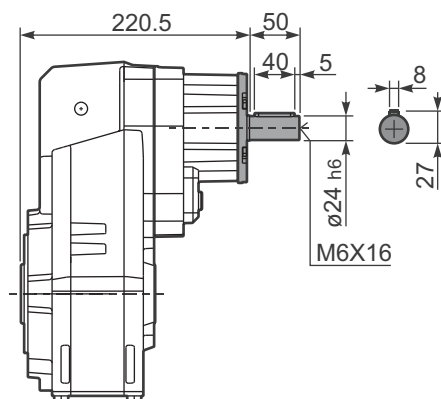


Available output flanges

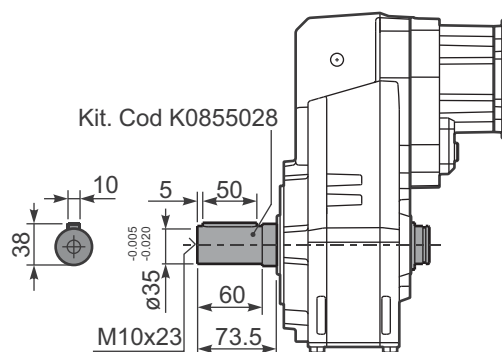
Flange di uscita

a1 ø	b1	c1	e1	s1	Kit code
250	180	13	215	14	KF60.9.011
300	230	16	265	14	KF60.9.012

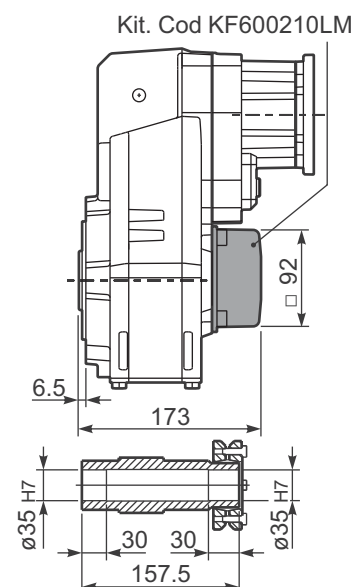
RFC62C...

Input Shaft
Albero in entrata

PFC62 A...

Single output shaft
Albero uscita semplice

PFC62D...

Shrink disk
Calettatore



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges				Output Shaft 	Ratios code
							-B	-C	-D	-E	-Q	-R	-T			
							63	71	80	90	71	80	90			
22.6	61.89	1.5	594	1.1	1.7	675	B				C	C		191318	standard ø35	01
19.7	71.16	1.5	683	1.0	1.5	675	B				C	C		191316		02
17.0	82.48	1.5	792	0.9	1.3	675	B				C	C		171316		03
14.5	96.29	1.1	675	1.0	1.1	675	B				C	C		171314		04
13.9	100.51	1.1	705	1.0	1.0	675	B				C	C		131318		05
12.1	115.56	0.75	556	1.2	0.91	675	B				C	C		131316		06
11.1	125.96	0.75	606	1.1	0.82	665	B				C	C		190816		07
10.4	134.91	0.75	649	1.0	0.78	675	B				C	C		131314		08
9.5	147.05	0.75	707	1.0	0.72	675	B				C	C		190814		09
8.2	170.44	0.55	605	1.1	0.62	675	B				C	C		170814	ø40 On request	10
7.6	184.15	0.55	653	1.0	0.57	675	B				C	C		101314		11
6.8	205.87	0.55	730	0.9	0.51	675	B				C	C		91316		12
5.8	240.34	0.37	570	1.2	0.44	675	B				C	C		91314		13
5.0	279.22	0.37	662	1.0	0.37	665	B				C	C		100816		14
4.3	325.97	0.37	773	0.9	0.32	675	B				C	C		100814		15
3.8	364.41	0.25	583	1.1	0.28	665	B				C	C		90816		16
3.3	425.43	0.25	681	1.0	0.25	675	B				C	C		90814		17
2.9	481.19	0.18	589	1.1	0.22	665	B				C	C		70816		18
2.5	561.76	0.18	687	1.0	0.19	675	B				C	C		70814		19

The dynamic efficiency is **0.94** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC63** is supplied with synthetic oil for lifetime lubrication, no maintenance is necessary.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore **FC63** viene fornito completo di olio sintetico per la lubrificazione permanente e non necessita di alcuna manutenzione.
Vedi tab.1 per oli e quantità consigliati.
In tab.2 sono presenti i carichi radiali e assiali applicabili al riduttore.

D Das Getriebe **FC63** ist mit synthetischem Öl gefüllt und ist lebensdauergeschmiert.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial- und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur **FC63** est fourni complet avec de l'huile synthétique pour la lubrification permanente et ne nécessite aucun entretien.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Les charges radiales et axiales applicables au réducteur sont précisées dans le tableau 2.

E El reductor tamaño **FC63** se suministra, lubricado de por vida con aceite sintético y no requieren mantenimiento alguna.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

Standard supplied	For these mounting position specify in the order or add oil Per queste posizioni specificare in fase d'ordine o aggiungere olio				
2.30 LT	1.35 LT	1.35 LT	1.55 LT	2.45 LT	1.55 LT
AGIP Telium VSF 320			SHELL Omala S4 WE 320		

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS									
Output shaft Albero di uscita		$F_{eq} = FR \cdot \frac{149.5}{X+119.5}$							
n_2	FA	FR	n_2	FA	FR	n_2	FA	FR	
300	600	3000	140	720	3600	70	940	4700	
250	640	3200	120	740	3700	40	1220	6100	
200	690	3460	85	860	4300	15	1300	6500	
On request reinforced bearings to increase loads. A richiesta cuscinetti rinforzati per aumentare i carichi.									
Input shaft Albero in entrata									
n_1	FA	FR	n_1	FA	FR	n_1	FA	FR	
1400	240	1200	900	280	1400	500	340	1700	

tab. 2

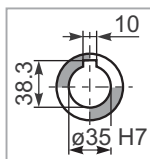
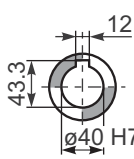
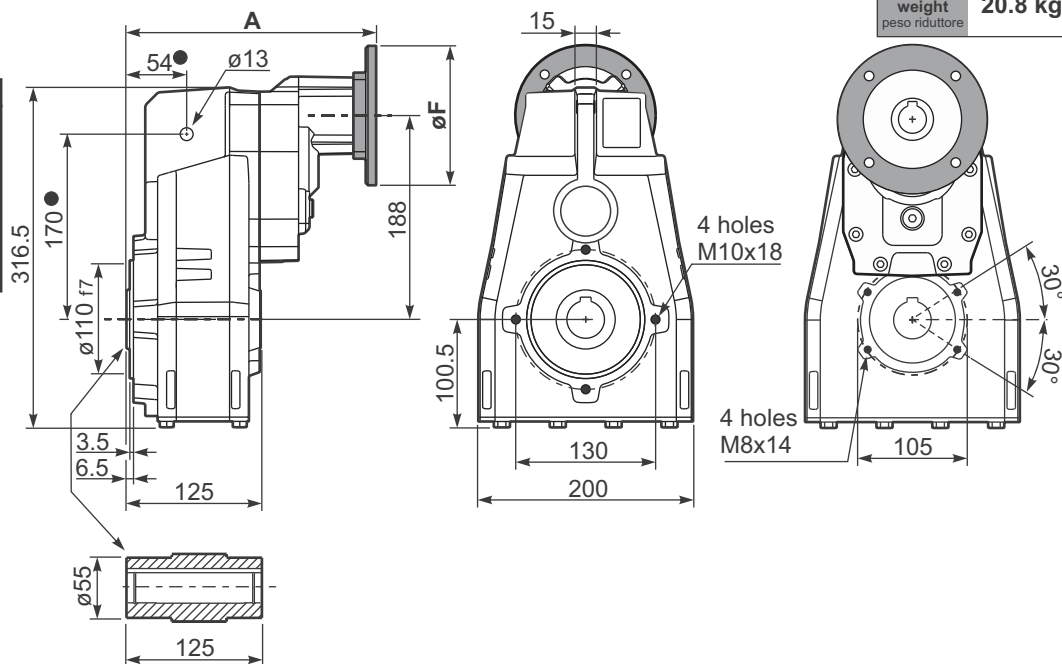
PFC63C...

Basic gearbox
Riduttore baseGearbox
weight
peso riduttore

20.8 kg

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	239
71B5	K063.4.042	160	237
80/90B5	K063.4.043	200	239
71B14	K063.4.047	105	237
80B14	K063.4.046	120	239
90B14	K063.4.041	140	239

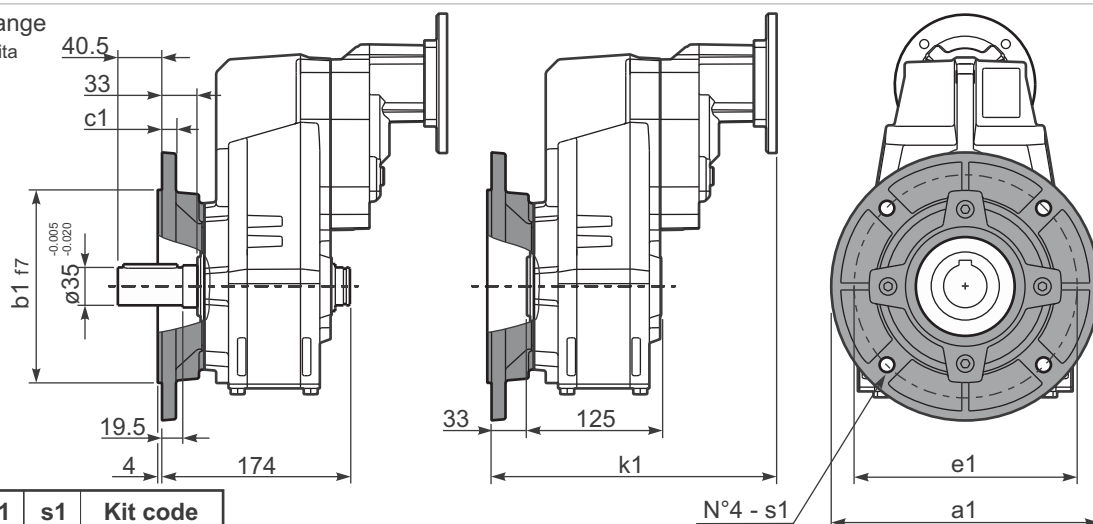
- Available torque arms,
see our web site
Bracci di reazione disponibili,
consulta il nostro sito web

Standard
Hollow shaftOn request
A richiesta

PFC63...-F...

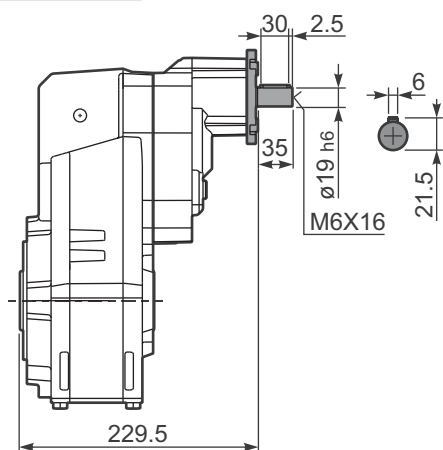
Output flange
Flangia uscita

Motor Flange	k1
63B5	272
71B5	270
80/90B5	272
71B14	270
80B14	271
90B14	272

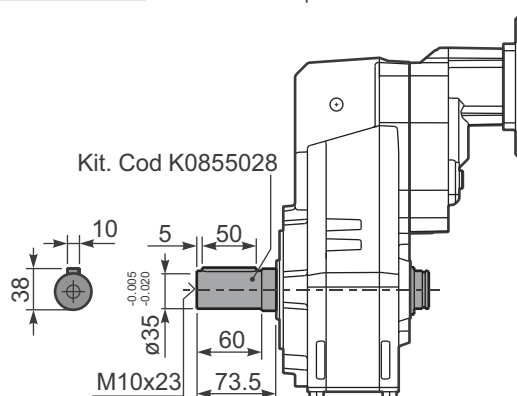
Available output flanges
Flange di uscita

a1 ø	b1	c1	e1	s1	Kit code
250	180	13	215	14	KF60.9.011
300	230	16	265	14	KF60.9.012

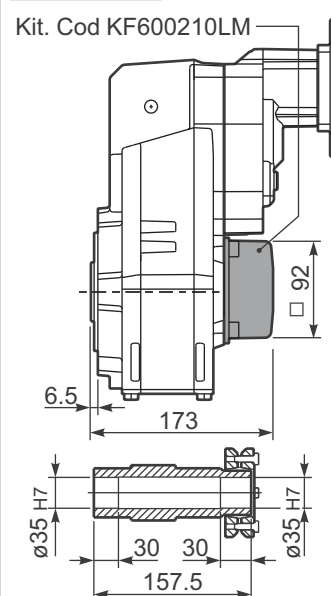
RFC63C...

Input Shaft
Albero in entrata

PFC63 A...

Single output shaft
Albero uscita semplice

PFC63D...

Shrink disk
Calettatore



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges -G 132	B14 motor flanges - - - - - - - -	Output Shaft  standard ø40 ø45 On request	Ratios code 01 02 03
227	6.17	9	371	1.2	10.9	450		not available	18111	01
198	7.06	9	425	1.4	12.7	600			16113	02
170	8.21	9	494	1.4	12.2	670			14115	03

The dynamic efficiency is **0.98** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC71** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC71** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC71** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC71** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC71** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

					
H1	H4	H3	H2	H5	H6
3.30 LT	1.90 LT	1.90 LT	1.80 LT	3.30 LT	1.90 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website

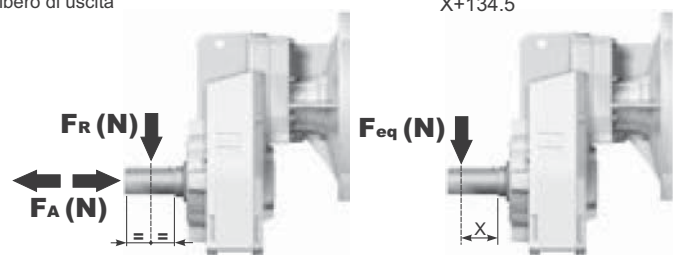
tab. 1

Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$$F_{eq} = F_R \cdot \frac{174.5}{X + 134.5}$$



n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	740	3700	140	860	4300	70	1020	5100
250	800	4000	120	900	4500	40	1300	6500
200	830	4150	85	970	4850	15	1700	8500

On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

tab. 2

Gearbox weight peso riduttore	35.0 kg
---	----------------

-
- N°4-M8x13
- 120

a1 ø	b1	c1	e1	f1	s1	Kit code
250	180	13	215	3	14	KF70.9.011
300	230	16	265	4	14	KF70.9.012
350	250	18	300	4	18	KF70.9.013

Kit. Cod KF705028

Technical drawing showing the dimensions of the KF705028 kit components. The main view shows a bracket with a central hole of diameter 40 mm, a total length of 93.5 mm, and a mounting hole of diameter 12 mm. The detail shows a bracket with a central hole of diameter 40 mm, a total length of 93.5 mm, and a mounting hole of diameter 12 mm. The drawing is labeled 'Kit. Cod KF705028'.



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges					Output Shaft 	Ratios code
							-C	-D	-E	-F	-G	-R	-T	-U	-V			
							71	80	90	100	112	132	80	90	100	112		
175	8.02	9	473	1.1	9.9	520	B										3018	01
152	9.18	9	541	1.1	9.8	590	B										3016	02
131	10.68	9	630	1.1	9.7	680	B										3014	03
93	15.11	7.5	717	1.1	7.8	775	B										2018	04
81	17.30	7.5	821	1.1	7.8	885	B										2016	05
70	20.13	7.5	955	0.9	6.8	900	B										2014	06
60	23.39	5.5	820	1.1	5.9	900	B										1616	07
51	27.21	5.5	954	0.9	5.1	900	B										1614	08
46.0	30.42	4	780	1.2	4.5	900	B										1316	09
39.6	35.38	4	907	1.0	3.9	900	B										1314	10
37.6	37.24	3	719	1.2	3.7	895	B										1116	11
32.3	43.31	3	836	1.1	3.2	900	B										1114	12
29.8	47.02	2.2	668	1.1	2.3	705	B										818	13
26.0	53.85	2.2	765	1.1	2.3	810	B										816	14
22.4	62.63	2.2	890	1.0	2.2	900	B										814	15
18.9	74.16	1.1	531	1.1	1.2	585	B										616	16
16.2	86.25	1.1	617	1.1	1.2	680	B										614	17

The dynamic efficiency is 0.96 for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC72** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC72** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC72** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC72** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC72** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

H1	H4	H3	H2	H5	H6
3.50 LT	1.90 LT	1.90 LT	1.80 LT	3.60 LT	1.90 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

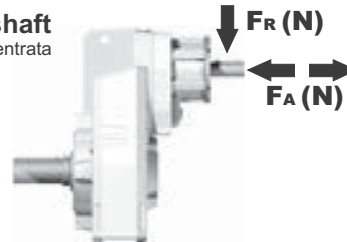
$$F_{eq} = F_R \cdot \frac{174.5}{X + 134.5}$$



n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	740	3700	140	860	4300	70	1020	5100
250	800	4000	120	900	4500	40	1300	6500
200	830	4150	85	970	4850	15	1700	8500

On request reinforced bearings to increase loads.
A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata



n_1	FA	FR
1400	450	2250
900	500	2500
500	600	3000

tab. 2

PFC72C...

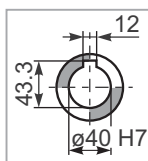
Basic gearbox
Riduttore baseGearbox
weight
peso riduttore

30.5 kg

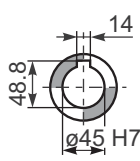
M. flanges	Kit code	øF	A
71B5	KC023.4.041	160	238.5
80/90B5	KC023.4.042	200	240.5
100/112B5	KC023.4.043	250	249.5
132B5	KC50.4.043	300	267.5
80B14	KC085.4.046	120	240.5
90B14	KC085.4.045	140	240.5
100/112B14	KC085.4.047	160	249.5
132B14	KC50.4.041	200	267.5

- Available torque arms,
see our web site

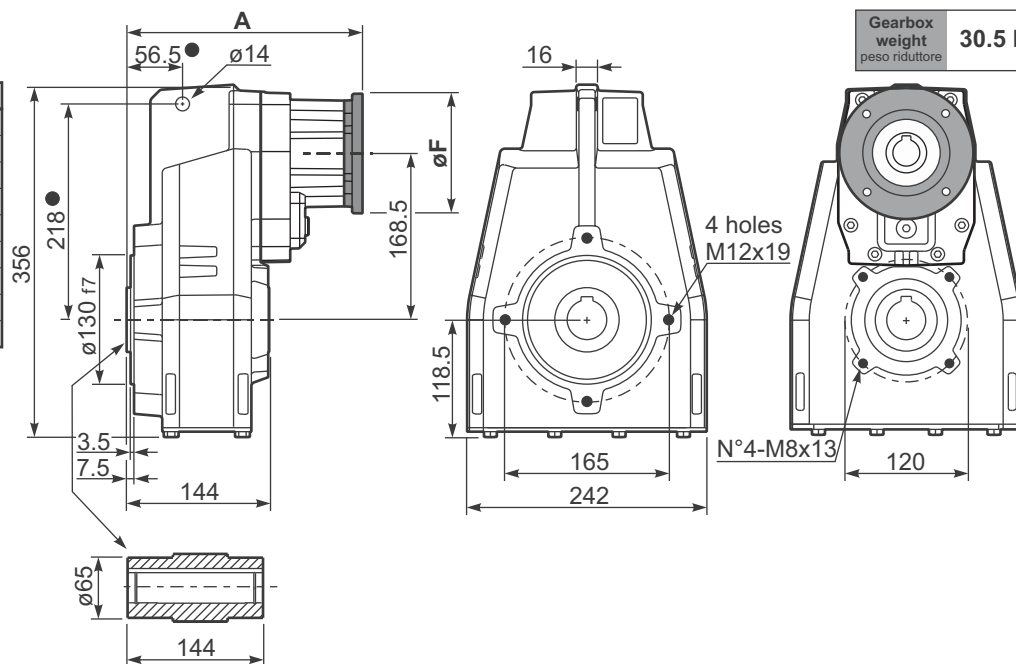
Bracci di reazione disponibili,
consulta il nostro sito web



Standard
Hollow shaft



On request
A richiesta



PFC72...-F...

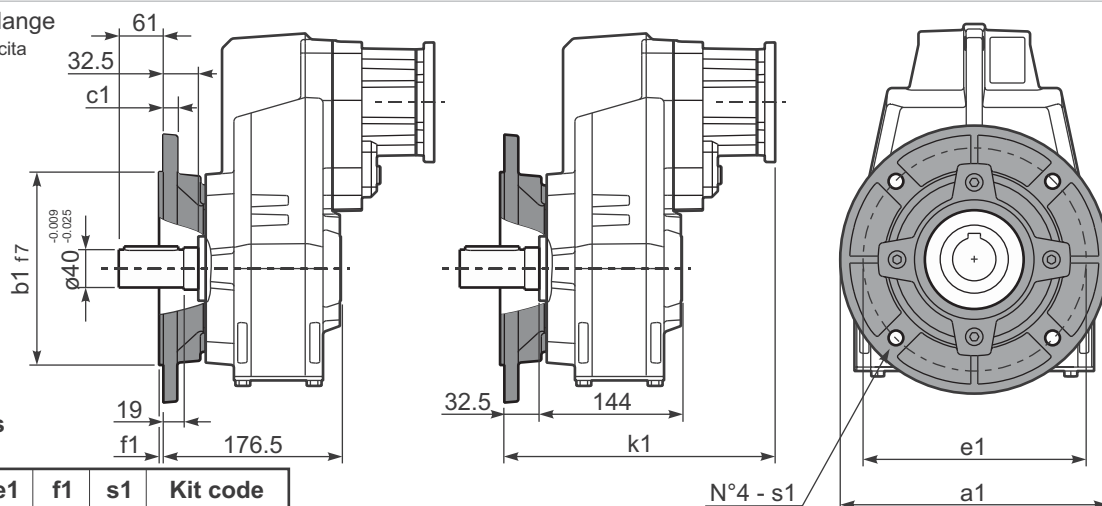
Output flange
Flangia uscita

M. flanges	k1
71B5	271
80/90B5	273
100/112B5	279
132B5	300.5
80B14	271
90B14	271
100/112B14	282
132B14	300.5

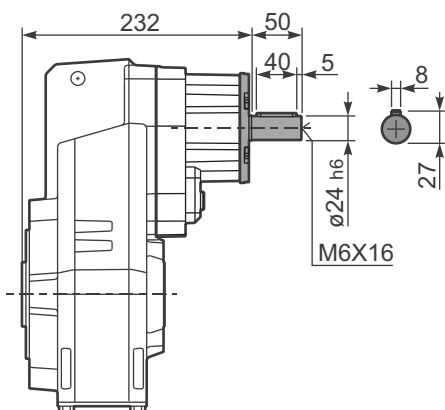
Available output flanges

Flange di uscita

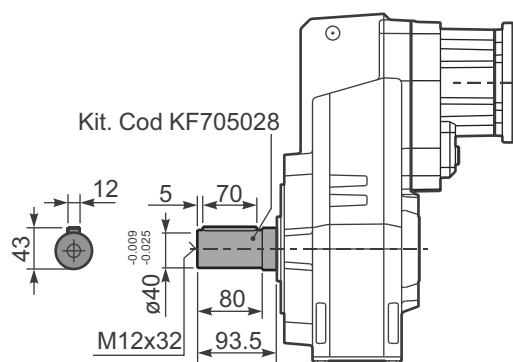
a1 ø	b1	c1	e1	f1	s1	Kit code
250	180	13	215	3	14	KF70.9.011
300	230	16	265	4	14	KF70.9.012
350	250	18	300	4	18	KF70.9.013



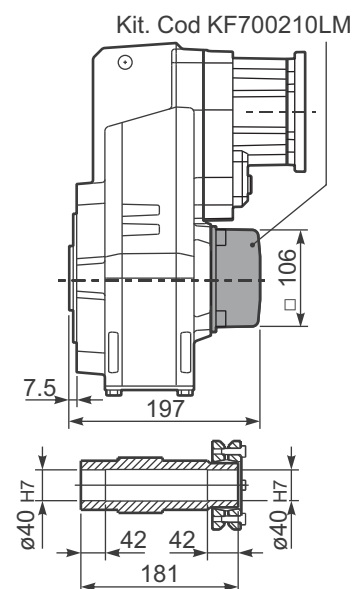
RFC72C...

Input Shaft
Albero in entrata

PFC72 A...

Single output shaft
Albero uscita semplice

PFC72D...

Shrink disk
Calettatore



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges				Available B14 motor flanges			Output Shaft  $\varnothing$	Ratios code 
							-B	-C	-D	-E	-Q	-R	-T		
							63	71	80	90	71	80	90		
18.5	75.50	1.5	725	1.1	1.7	825	B				C	C		191318	01
16.2	86.47	1.5	830	1.1	1.6	900	B				C	C		191316	02
14.0	100.22	1.5	962	0.9	1.4	900	B				C	C		171316	03
12.0	116.56	1.1	817	1.1	1.2	900	B				C	C		171314	04
10.2	136.82	1.1	959	0.9	1.0	900	B				C	C		151314	05
9.1	153.05	0.75	736	1.1	0.83	810	B				C	C		190816	06
8.6	163.31	0.75	785	1.1	0.86	900	B				C	C		131314	07
7.9	178.01	0.75	856	1.1	0.79	900	B				C	C		190814	08
7.3	191.67	0.75	922	1.0	0.73	900	B				C	C		101316	09
6.8	206.32	0.75	992	0.9	0.68	900	B				C	C		170814	10
6.3	222.92	0.55	791	1.1	0.63	900	B				C	C		101314	11
5.8	242.18	0.55	859	1.0	0.58	900	B				C	C		150814	12
5.6	250.15	0.55	888	1.0	0.56	900	B				C	C		91316	13
4.8	289.08	0.55	1026	0.9	0.49	900	B				C	C		130814	14
4.2	330.31	0.37	783	1.1	0.42	890	B				C	C		71316	15
3.5	394.59	0.37	936	1.0	0.36	900	B				C	C		100814	16
2.7	514.99	0.25	824	1.1	0.27	900	B				C	C		90814	17
2.1	680.03	0.18	832	1.1	0.21	900	B				C	C		70814	18

The dynamic efficiency is **0.94** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC73** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC73** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC73** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC73** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC73** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

					
3.55 LT	1.95 LT	1.95 LT	1.95 LT	3.75 LT	2.00 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website

tab. 1

Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$F_{eq} = F_R \cdot 174.5$
 $X + 134.5$

F_R (N) F_A (N) F_{eq} (N)

n_2	F_A	F_R	n_2	F_A	F_R	n_2	F_A	F_R
300	740	3700	140	860	4300	70	1020	5100
250	800	4000	120	900	4500	40	1300	6500
200	830	4150	85	970	4850	15	1700	8500

On request reinforced bearings to increase loads.
A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata

F_R (N) F_A (N)

n_1	F_A	F_R
1400	400	2000
900	440	2200
500	440	2200

tab. 2

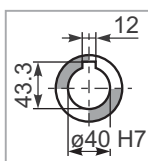
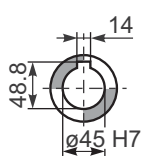
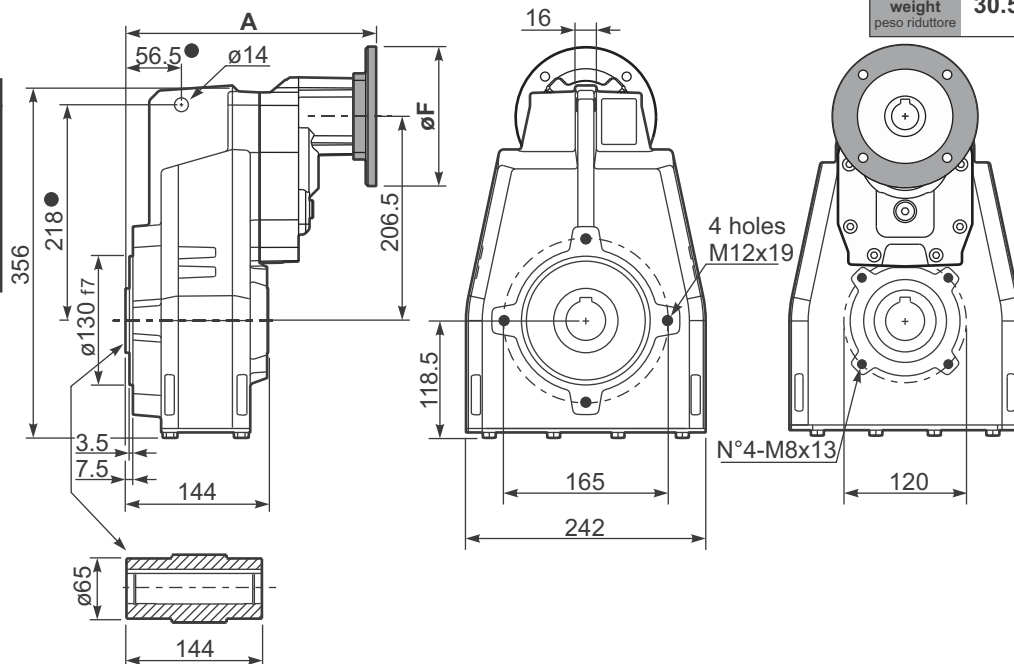
PFC73C...

Basic gearbox
Riduttore baseGearbox
weight
peso riduttore

30.5 kg

M. flanges	Kit code	øF	A
63B5	K063.4.041	140	250.5
71B5	K063.4.042	160	248.5
80/90B5	K063.4.043	200	250.5
71B14	K063.4.047	105	248.5
80B14	K063.4.046	120	250.5
90B14	K063.4.041	140	250.5

- Available torque arms,
see our web site
Bracci di reazione disponibili,
consulta il nostro sito web

Standard
Hollow shaftOn request
A richiesta

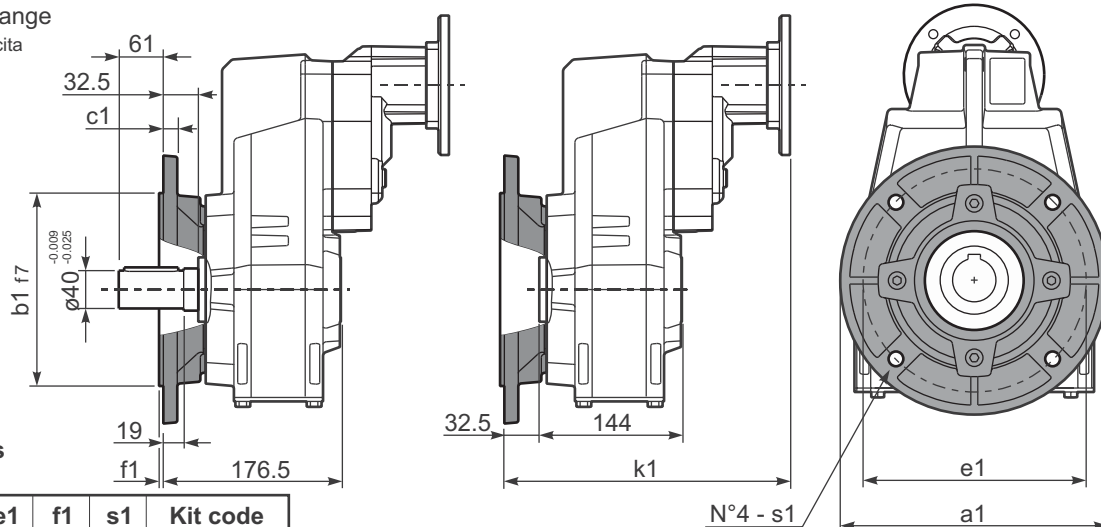
PFC73...-F...

Output flange
Flangia uscita

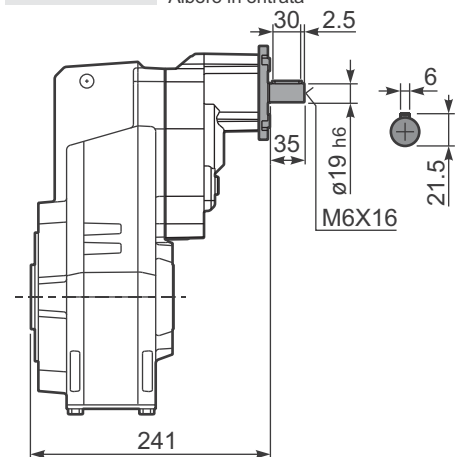
M. flanges	k1
63B5	283
71B5	281
80/90B5	283
71B14	281
80B14	282
90B14	283

Available output flanges
Flange di uscita

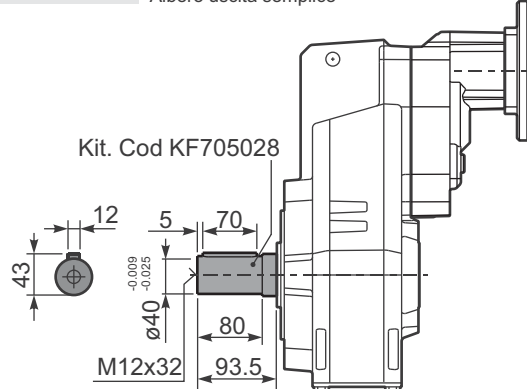
a1 ø	b1	c1	e1	f1	s1	Kit code
250	180	13	215	3	14	KF70.9.011
300	230	16	265	4	14	KF70.9.012
350	250	18	300	4	18	KF70.9.013



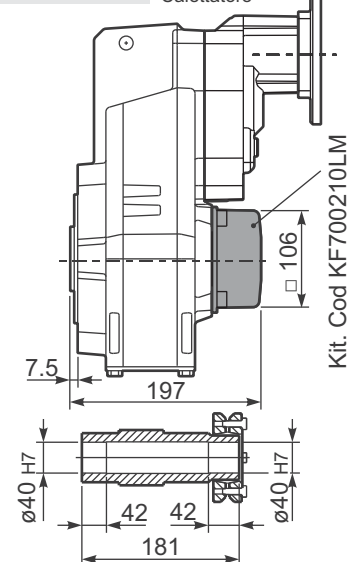
RFC73C...

Input Shaft
Albero in entrata

PFC73 A...

Single output shaft
Albero uscita semplice

PFC73D...

Shrink disk
Calettatore

Kit. Cod KF700210LM



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n ₂ [min ⁻¹]	Ratio i	Motor power P _{1M} [kW]	Output torque M _{2M} [Nm]	Service factor f.s.	Nominal power P _{1R} [kW]	Nominal torque M _{2R} [Nm]	Available B5 motor flanges		B14 motor flanges					Output Shaft 	 Ratios code
							-H	-I	-	-	-	-			
							160	180	-	-	-	-			
528	2.65	22	374	1.7	36.7	650			not available				2361	standard	01
409	3.42	22	483	1.6	32.8	750							1965	ø50	02
304	4.60	22	649	1.5	30.9	950							1569		03
256	5.46	22	771	1.3	27.4	1000							1371	ø55	04
211	6.64	22	937	1.3	26.5	1175							1173	On request	05

The dynamic efficiency is **0.98** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC81** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC81** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC81** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC81** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC81** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

H1	H4	H3	H2	H5	H6
5.50 LT	3.50 LT	3.50 LT	3.50 LT	6.20 LT	4.40 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft Albero di uscita			F _{eq} =F _R · $\frac{227.5}{X+177.5}$		
n_2	FA	FR	n_2	FA	FR
300	920	4600	140	1120	5600
250	1000	5000	120	1140	5700
200	1060	5300	85	1300	6500
			70	1400	7000
			40	1800	9000
			15	2400	12000

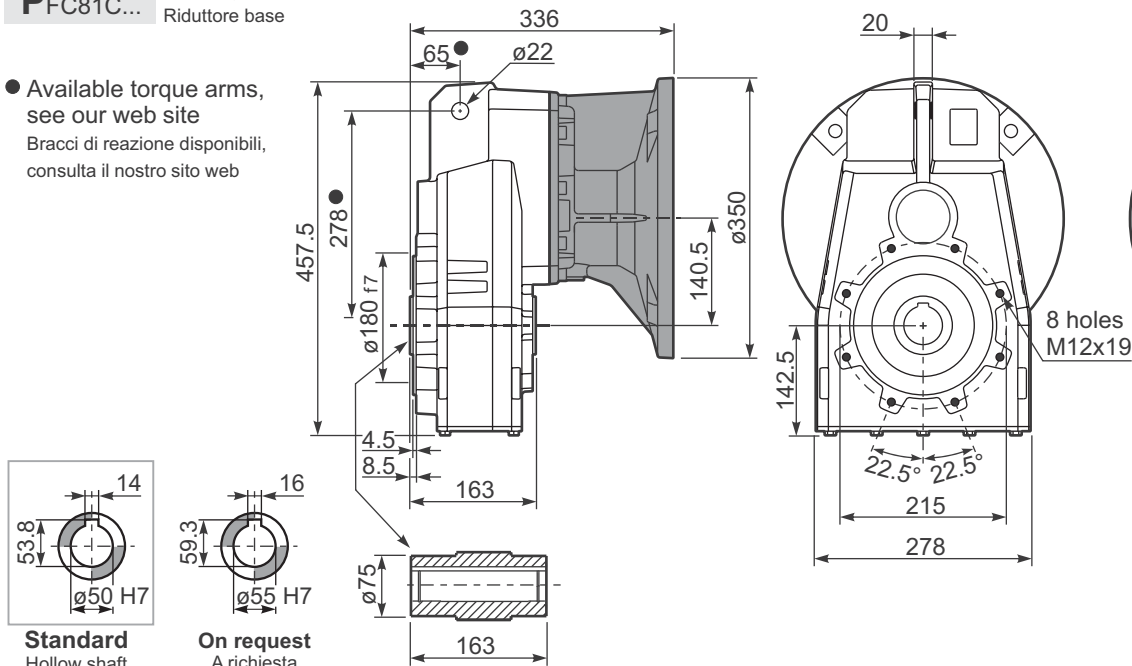
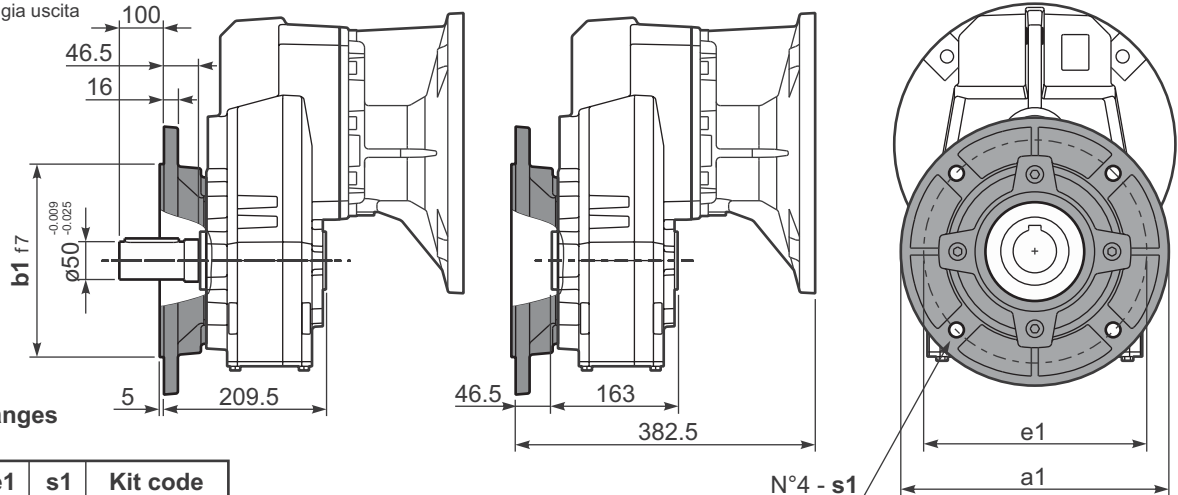
On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

tab. 2

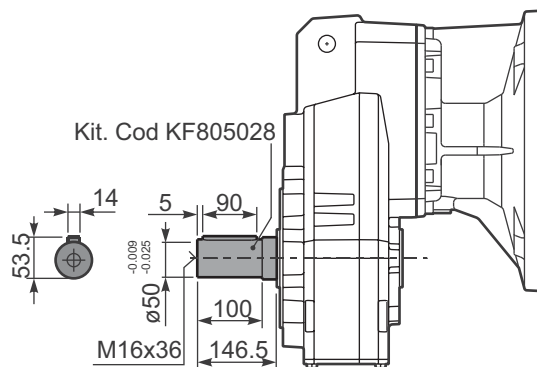
PFC81C...Basic gearbox
Riduttore baseGearbox
weight
peso riduttore**78.0 kg**

- Available torque arms,
see our web site

Bracci di reazione disponibili,
consulta il nostro sito web**PFC81...-F...**Output flange
Flangia uscita**Available output flanges**

Flange di uscita

a1 ϕ	b1	e1	s1	Kit code
300	230	265	14	KF80.9.011
350	250	300	18	KF80.9.012
400	300	350	18	KF80.9.013

PFC81A...Single output shaft
Albero uscita semplice



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	B5 motor flanges				B14 motor flanges					Output Shaft 	Ratios code
							-F	-G	-H	-I	-	-	-	-			
							100 112	132	160	180	-	-	-	-			
234	5.98	22	827	1.2	25.5	1000	B				not available				3015	standard ø50 ø55 On request	01
197	7.10	22	982	1.2	25.3	1175	B								3013		02
162	8.63	22	1193	1.1	23.9	1350	B								3011		03
124	11.27	18.5	1310	1.1	20.3	1500	B								2015		04
105	13.38	18.5	1555	1.1	19.4	1700	B								2013		05
92	15.24	18.5	1771	1.1	19.0	1900	B								1615		06
86	16.26	18.5	1889	1.1	19.7	2100	B								2011		07
77	18.09	18.5	2102	1.0	17.7	2100	B								1613		08
71	19.82	15	1865	1.1	15.9	2060	B								1315		09
64	21.98	15	2069	1.0	14.6	2100	B								1611		10
60	23.53	15	2214	0.9	13.6	2100	B								1313		11
58	24.25	11	1677	1.2	12.2	1940	B								1115		12
48.6	28.80	11	1991	1.1	11.1	2100	B								1113		13
40.0	34.99	9	2063	1.0	9.2	2100	B								1111		14
33.6	41.64	7.5	1976	1.0	7.2	1960	B								813		15
27.7	50.60	5.5	1774	1.2	6.3	2100	B								811		16

The dynamic efficiency is **0.96** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC82** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC82** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC82** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben.
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC82** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC82** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético.
Ver tabla 1, para cantidades y aceites recomendados.
En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

H1	H4	H3	H2	H5	H6
5.70 LT	3.60 LT	3.60 LT	3.60 LT	6.60 LT	4.50 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website

Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$F_{eq} = F_R \cdot \frac{227.5}{X+177.5}$

n_2	FA	FR	n_2	FA	FR	n_2	FA	FR
300	920	4600	140	1120	5600	70	1400	7000
250	1000	5000	120	1140	5700	40	1800	9000
200	1060	5300	85	1300	6500	15	2400	12000

On request reinforced bearings to increase loads.
A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata

n_1	FA	FR
1400	700	3500
900	840	4200
500	900	4500

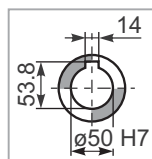
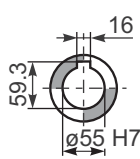
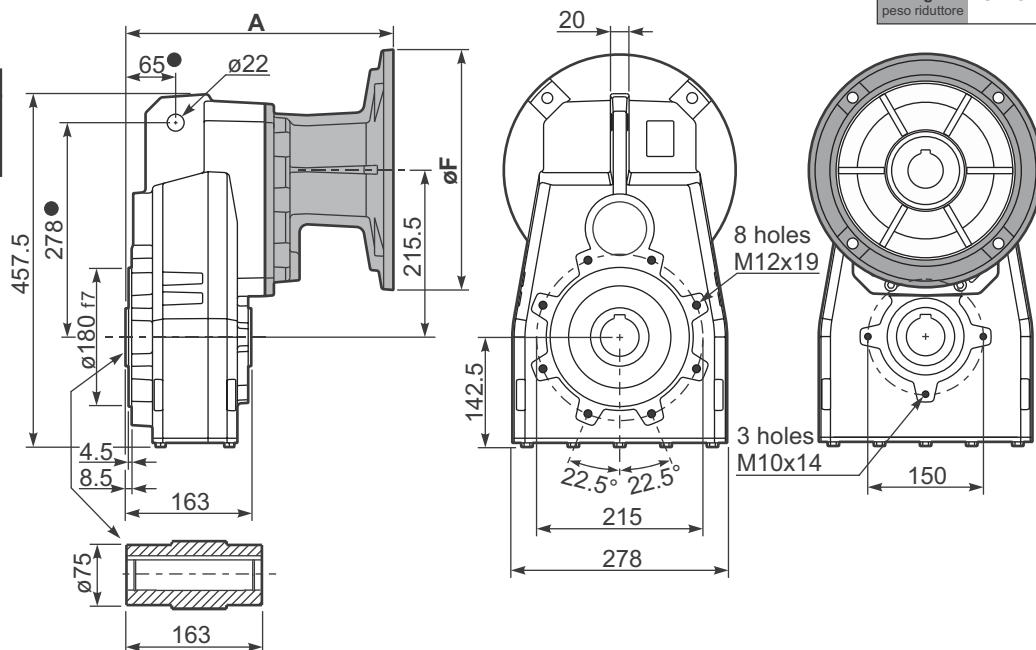
tab. 2

PFC82C...

Basic gearbox
Riduttore baseGearbox
weight
peso riduttore **82.5 kg**

M. flanges	Kit code	øF	A
100/112B5	-	250	337.5
132B5	-	300	341.5
160/180B5	-	350	352.5

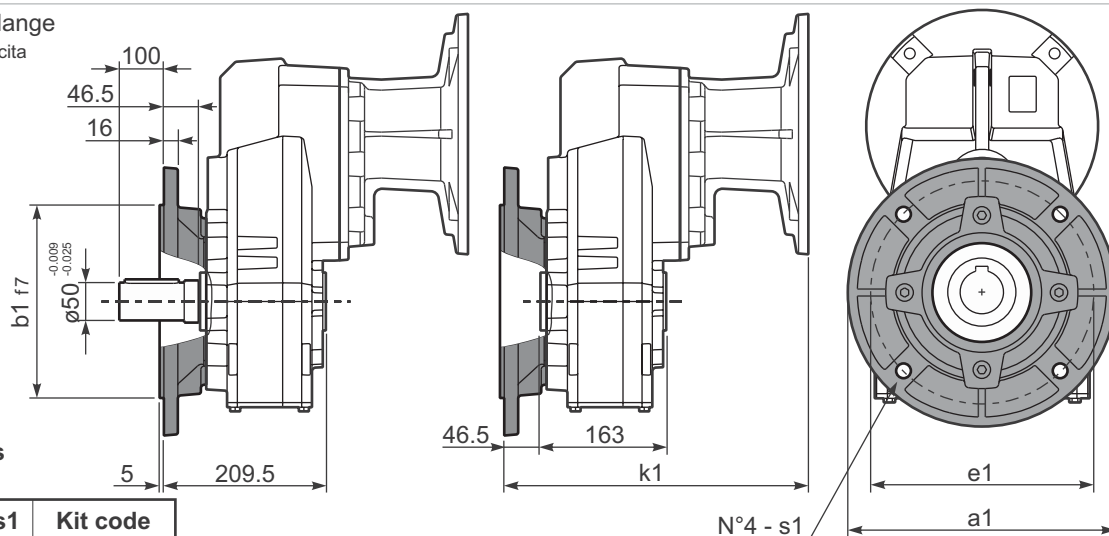
- Available torque arms,
see our web site
Bracci di reazione disponibili,
consulta il nostro sito web

Standard
Hollow shaftOn request
A richiesta

PFC82...-F...

Output flange
Flangia uscita

M. flanges	k1
132B5	388
160/180B5	399

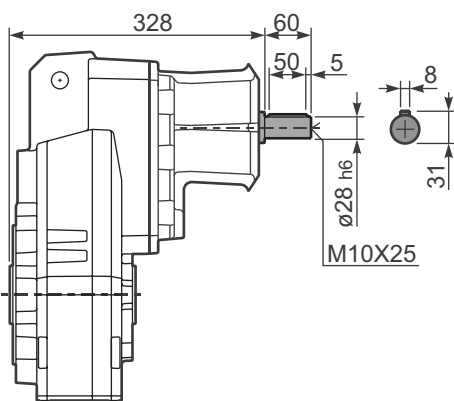


Available output flanges

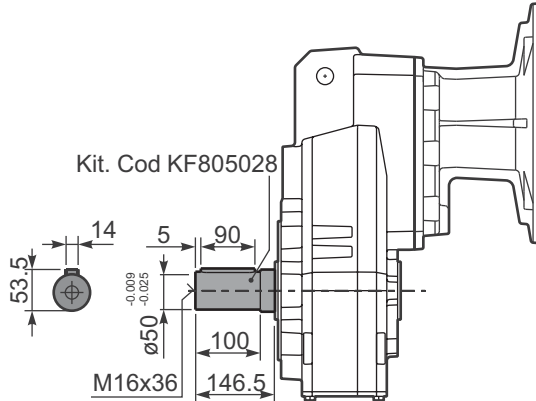
Flange di uscita

a1 ø	b1	e1	s1	Kit code
300	230	265	14	KF80.9.011
350	250	300	18	KF80.9.012
400	300	350	18	KF80.9.013

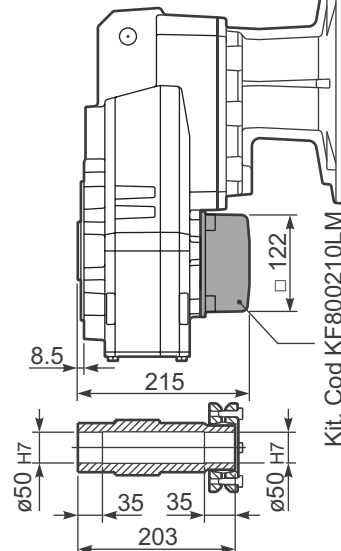
RFC82C...

Input Shaft
Albero in entrata

PFC82 A...

Single output shaft
Albero uscita semplice

PFC82 D...

Shrink disk
Calettatore



QUICK SELECTION / Selezione veloce

input speed (n_1) = 1400 min⁻¹

Output Speed n_2 [min ⁻¹]	Ratio i	Motor power P_{1M} [kW]	Output torque M_{2M} [Nm]	Service factor f.s.	Nominal power P_{1R} [kW]	Nominal torque M_{2R} [Nm]	Available B5 motor flanges					Available B14 motor flanges					Output Shaft 	Ratios code
							-C	-D	-E	-F	-G	-R	-T	-U	-V			
							71	80	90	100	112	132	80	90	100	112		
28.8	48.55	7.5	2257	0.9	6.7	2100	B										201315	01
24.3	57.64	5.5	1980	1.1	5.7	2100	B										201313	02
21.3	65.64	5.5	2255	0.9	5.0	2100	B										161315	03
20.0	70.04	4	1760	1.2	4.7	2100	B										201311	04
18.0	77.93	4	1958	1.1	4.2	2100	B										161313	05
16.4	85.36	4	2145	1.0	3.8	2100	B										131315	06
14.8	94.70	4	2380	0.9	3.5	2100	B										161311	07
13.8	101.35	3	1917	1.1	3.2	2100	B										131313	08
11.4	123.15	3	2330	0.9	2.7	2100	B										131311	09
9.3	150.73	2.2	2100	1.0	2.2	2100	B										111311	10
7.8	179.39	1.5	1722	1.2	1.8	2100	B										81313	11
6.4	217.98	1.5	2093	1.0	1.5	2100	B										81311	12
5.7	247.03	1.1	1732	1.1	1.2	1950	B										61313	13
4.7	300.17	1.1	2105	1.0	1.1	2100	B										61311	14

The dynamic efficiency is **0.94** for all ratios

Motor Flanges Available
Flange Motore Disponibili

B) Supplied with Reduction Bushing
Fornito con Bussola di Riduzione

B) Available on Request without reduction bushing
Disponibile a Richiesta senza Bussola di Riduzione

C) Motor Flange Holes Position
Posizione Fori Flangia Motore

EN Unit **FC83** is supplied without lubricant and equipped with a breather, level and drain plugs. User can add mineral oil keeping existing plugs. Should the user wish to fill it with synthetic oil, it is recommended to replace the existing plugs with a closed plug.
See table 1 for lubrication and recommended quantity.
In table 2 please see possible radial loads and axial loads on the gearbox.

I Il riduttore tipo **FC83** è fornito privo di lubrificazione con tappi di sfiato, livello e scarico olio. L'utente può immettere olio minerale mantenendo i tappi esistenti. Se immetterà olio sintetico, dovrà sostituire i tappi esistenti con altri tipo chiuso.
Tab.1 per oli e quantità consigliati.
Tab.2 carichi radiali e assiali applicabili al riduttore.

D Das Getriebe der Baugröße **FC83** wird ohne Schmiermittel geliefert. Es ist jedoch mit Einfüllschraube, Überdruckventil und Ablassschraube ausgerüstet. Das benötigte mineralische Öl kann über die Einfüllschraube eingefüllt werden. Sollte synthetisches Öl bevorzugt werden, so ist sind das eingebaute Überdruckventil durch eine geschlossenen Schraube zu ersetzen.
In Tabelle 1 ist die Schmiermenge und das empfohlene Schmiermittel angegeben
In Tabelle 2 sind die zulässigen Radial - und Axialbelastungen des Getriebes aufgeführt.

F Le réducteur de type **FC83** est fourni sans lubrification et avec un bouchon de remplissage, de niveau et d'évacuation de l'huile. L'utilisateur peut y verser de l'huile minérale en conservant les bouchons existants. S'il y versera de l'huile synthétique, il devra substituer les bouchons existants avec d'autres bouchons de type fermé.
Voir tableau 1 concernant les huiles et les quantités conseillées.
Voir tableau 2 concernant les charges radiales et axiales applicables au réducteur

E El reductor tamaño **FC83** se suministra sin lubricante, provisto de tapones de respiración, nivel y descarga de aceite. El usuario puede utilizar aceite mineral, manteniendo los tapones existentes. Si prefiere utilizar aceite sintético deberá sustituir los tapones existentes por tapones ciegos. La prerreducción se suministra con tapones ciegos, lubricado de por vida con aceite sintético. Ver tabla 1, para cantidades y aceites recomendados. En la tabla 2, se encuentran las cargas radiales y axiales admitidas por el reductor.

H1	H4	H3	H2	H5	H6
5.80 LT	3.90 LT	3.90 LT	3.90 LT	6.80 LT	4.90 LT

AGIP Blasias 460

For all details on lubrication and plugs check our website
Per maggiori dettagli su lubrificazione e tappi olio vedi il nostro sito web

tab. 1

RADIAL AND AXIAL LOADS

Output shaft
Albero di uscita

$$F_{eq} = F_R \cdot \frac{227.5}{X+177.5}$$

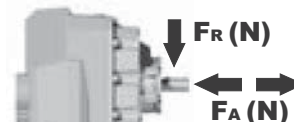


n_2	F_A	F_R	n_2	F_A	F_R	n_2	F_A	F_R
300	920	4600	140	1120	5600	70	1400	7000
250	1000	5000	120	1140	5700	40	1800	9000
200	1060	5300	85	1300	6500	15	2400	12000

On request reinforced bearings to increase loads.

A richiesta cuscinetti rinforzati per aumentare i carichi.

Input shaft
Albero in entrata

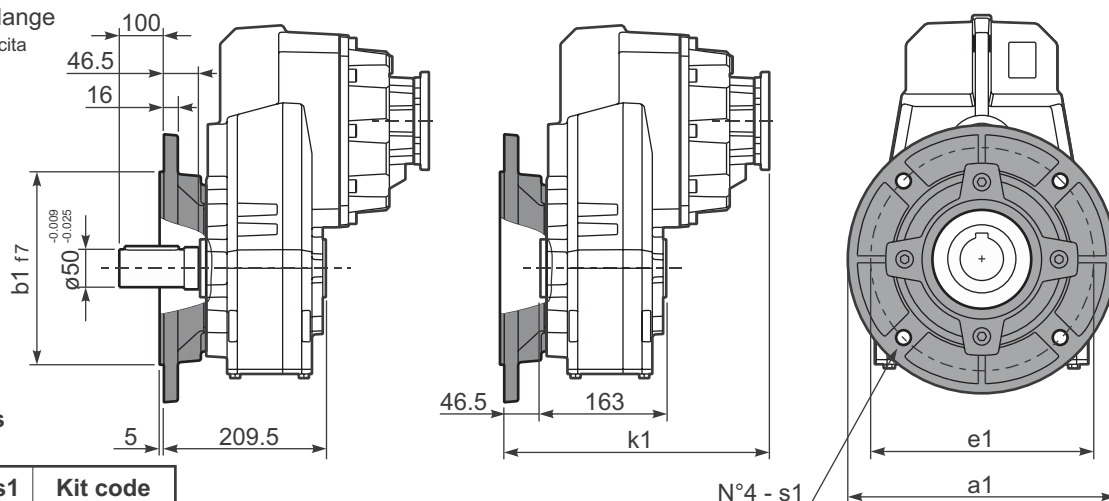


n_1	F_A	F_R
1400	450	2250
900	500	2500
500	600	3000

tab. 2

Gearbox weight peso riduttore	68.5 kg
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On request
A richiesta



Shrink disk

