

## The perfect drive system for every application

Company focus	4
Product portfolio	5
Worm gear units	6
1. Worm gear units	6
2. Worm spur gear units	10
3. Servo-angular gear units	12
Bevel gear units	14
Geared motors	16
Special gear units	18
Worm gear sets	20
Production	21



### COMPANY FOCUS

### ZAE is a highly traditional company which for many years is standing for...

### ...Experience:

We have a wide range of technical expertise and application experience. This means we are able to meet high highly exacting demands with short development times and high product quality - while simultaneously keeping down costs - by providing the correct products.





### ...Quality:



At ZAE, quality plays a central role - throughout the entire valued added process: it begins with design and bench testing within our development department, continues with the use of the latest machining centres in our production facilities and ends with competent, professional customer care.

In all our standard and bespoke solutions, quality always has a decisive role to play in their successful completion!

### ...Flexibility & speed:

The ability to integrate drive solutions quickly and straightforwardly in the appropriate application is often an important competitive advantage. We are able to provide this advantage thanks to intensive contact during the tendering and development phases and then through our lean production processes. Which means we can markedly reduce our delivery times.



## 3D-CAD



FEM-CALCULATIONS

### PRODUCT PORTFOLIO

Worm gear units Worm spur gear units Servo-angular gear units





**Geared motors** 





Bevel gear units Stainless steel bevel gear units



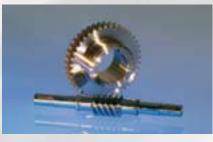


Special gear units





Worm gear sets





Technical services





RAPID TYPING

## WORM GEAR UNITS



### 1. WORM GEAR UNITS

### **Product concept**

ZAE worm gear units are high-performance industrial gear units for use in machinery and plant construction. These gear units are characterized by low-noise operation, insensitivity to load peaks and high power density.

Modern worm gear units have a life-long synthetic lubrication system which results in minimal maintenance and nearly zero wear.



### **Options**

The complete model range has 10 model sizes and a large number of available options, such as

- Free drive shaft
- IEC motor attachment
- Foot-mounted-, flange- or shaft-mounted versions
- Integrated overload coupling
- Low backlash version
- Hollow shaft with clamping set

### Application examples

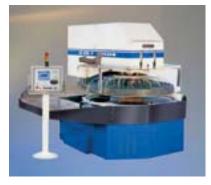
Chain carrier drive for bottle cleaning machines





Main turning drive for rinser

Turning drive for parabolic reflector antennas



Fine grinding machine for wafers (7 drives integrated)



### Technical details type M 040 B - M 080 B

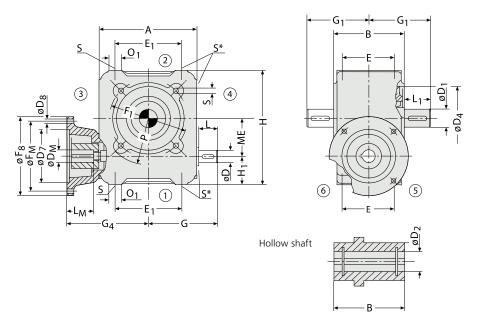
Power ratings worm gear units at  $n_1 = 1,500 \text{ min}^{-1}$ 

Every gear unit is available with following standard ratios:

Output torque range (min./max. value) is valid for all ratios.

Gear unit size	40	50	63	80
Permanent output torque T <sub>2 perm.</sub> [Nm]	32 - 56	59 - 118	135 - 191	187 - 304
Short-term acceptable peak T <sub>2 max</sub> [Nm]	59 - 107	104 - 215	226 - 429	324 - 840

In the following, all gearbox sizes are represented in typical examples of different versions.



Туре	Motor	ME	A B	Dk6 D <sub>1</sub> k6	L L <sub>1</sub>	D <sub>2</sub> <sup>H7</sup> D <sub>4</sub> <sup>H7</sup>	D <sub>7</sub> H7	D <sub>8</sub>	D <sub>M</sub> <sup>H7</sup>	L <sub>M</sub>	E E <sub>1</sub> F <sub>1</sub>	F <sub>8</sub>	F <sub>M</sub>	G G <sub>1</sub> G <sub>4</sub>	Н Н <sub>1</sub>	O <sub>1</sub> P S
M 040 B	63 63 71 71	40	104 90	14 22	24 36	22 70	80 95 70 95	7 9 7 9	11 11 14 14	23 23 30 30	70 70 85	120 140 105 140	100 115 85 115	79 81 89	124 32	14 53 M6x12
M 050 B	71 71 80 80 80	50	140 105	16 25	28 42	25 90	95 110 80 110 130	9 9 7 9 12	14 14 19 19 19	30 30 40 40 40	80 100 110	140 160 120 160 200	115 130 100 130 165	100 94.5 118	160 40	18 65 M8x14
M 063 B	71 71 80 90 90	63	164 120	18 30	28 58	30 110	95 110 110 95 110	9 9 9 9	14 14 19 24 24	30 30 40 50	90 125 130	140 160 160 140 160	115 130 130 115 130	113 118 137	190 45	18 80 M8x14
М 080 В	80 80 90 90 100/112 100/112	80	204 140	24 38	36 58	38 140	110 130 110 130 110 130 180	9 12 9 12 9 12 14	19 19 24 24 28 28 28	40 40 50 50 60 60	115 155 165	160 200 160 200 160 200 250	130 165 130 165 130 165 215	141 128 164	237 55	22 100 M10x17

## WORM GEAR UNITS



### Technical details type M 100 G - M 200 G

Power ratings worm gear units at  $n_1 = 1,500 \text{ min}^{-1}$ 

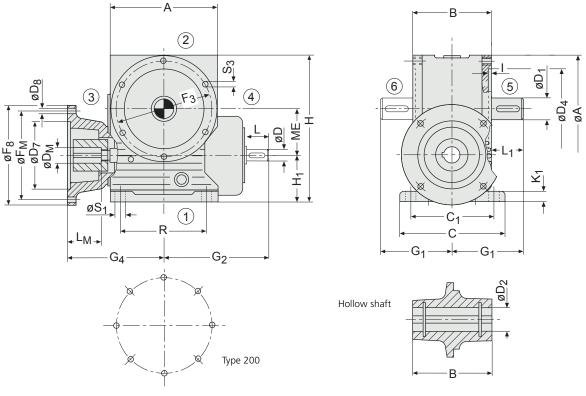
Every gear unit is available with following standard ratios:

i = 5:1 • 7.5:1 • 10:1 • 13.3:1 • 15:1 • 20:1 • 26.5:1 • 30:1 • 40:1 • 53:1 • 62:1 • 83:1

Output torque range (min./max. value) is valid for all ratios.

Gear unit size	100	125	160	200
Permanent output torque T <sub>2 perm.</sub> [Nm]	464 - 817	763 - 1,243	1,600 - 2,372	2,591 - 3,797
Short-term acceptable peak T <sub>2 max</sub> [Nm]	736 - 1,740	1,203 - 2,310	2,418 - 4,390	5,016 - 8,190

In the following, all gearbox sizes are represented in typical examples of different versions.



Туре	Motor	ME	A B	C C <sub>1</sub>	Dk6 D <sub>1</sub>	L L <sub>1</sub>	D <sub>2</sub> <sup>H7</sup>	D <sub>7</sub> H7	D <sub>8</sub>	D <sub>M</sub> <sup>H7</sup>	L <sub>M</sub>	S <sub>3</sub> F <sub>3</sub>	F <sub>8</sub>	F <sub>M</sub>	G G <sub>2</sub>	G <sub>4</sub>	H H <sub>1</sub>	1	R S <sub>1</sub>
	90							130	12	24	50		200	165		183			
M 100 G	100/112	100	240	225	30	58	48	130	12	28	60	M12x22	200	165	177	183	330	4.5	200
W 100 G	100/112	100	190	195	48 k6	82	180	180	14	28	60	210	250	215	246	183	110	4.5	15
	132							230	14	38	80		300	165		203			
	100/112		204	255	38	58	55	180	14	28	60	M16x25	250	215	187	203	202		240
M 125 G	132	125	284 210	220	55 m6	82	225	230	14	38	80	254	300	265	272	223	392 125	4.5	19
	160		210	220	33 m6	02	225	250	18	42	110	254	350	300	2/2	253	125		19
	112							180	14	28	60		250	215		238			
M 160 G	132	160	354	295	42	82	65	230	14	38	80	M16x30	300	265	230	258	487	6	300
W 160 G	160	160	250	260	65	105	285	250	18	42	110	320	350	300	345	288	150	ь	19
	180							250	18	48	110		350	300		288			
	132							230	14	38	80		300	265		287			
M 200 C	160	200	430	360	48	82	80	250	18	42	110	M20x38	350	300	285	317	600	6	370
M 200 G	180	200	310	310	80	130	360	250	18	48	110	390	350	300	397	317	185	Ö	24
	200							300	18	55	110		400	350		317			

### Technical details type E 250 G - E 315 G

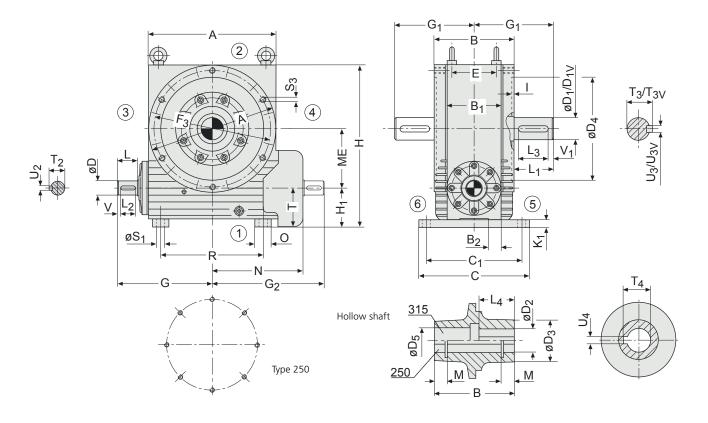
Power ratings worm gear units at  $n_1 = 1,500 \text{ min}^{-1}$ 

Every gear unit is available with following standard ratios:

Output torque range (min./max. value) is valid for all ratios.

Gear unit size	250	315
Permanent output torque T <sub>2 perm.</sub> [Nm]	6,508 - 7,863	11,986 - 13,035
Short-term acceptable peak T <sub>2 max</sub> [Nm]	10,462 - 13,720	17,229 - 27,650

In the following, all gearbox sizes are represented in typical examples of different versions.

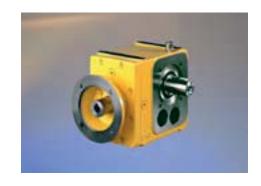


Туре	ME	A B B <sub>1</sub>	B <sub>2</sub> C C <sub>1</sub>	D <sub>m6</sub>	L L <sub>1</sub>	D <sub>2</sub> <sup>H7</sup> D <sub>3</sub> D <sub>4</sub> <sup>H7</sup>	D <sub>5</sub> E E <sub>1</sub>	F <sub>3</sub> G G <sub>1</sub>	G <sub>2</sub> H H <sub>1</sub>	I К <sub>1</sub>	L <sub>2</sub> L <sub>3</sub> L <sub>4</sub>	M N O	R S <sub>1</sub>	S <sub>3</sub> T T <sub>2</sub>	T <sub>3</sub> T <sub>3V</sub> T <sub>4</sub>	U <sub>2</sub> h9 U <sub>3</sub> h9 U <sub>3V</sub> h9	U <sub>4</sub> JS9 V V <sub>1</sub>
E 250 G	250	550 350 240	50 450 380	60 95 105	105 170	95 150 450	- 190 450	500 425 345	505 725 200	6 50	90 160 -	13.2 395 100	450 26	M20x45 165 64	100 111 100.4	18 25 28	25 7 2
E 315 G	315	670 420 286	66 530 460	70 120 -	105 210	125 190 550	130 220 570	620 495 420	585 865 215	7 50	90 200 190	- 475 100	570 33	M24x60 200 74.5	127 - 132.4	20 32 -	32 7 5

### 2. WORM SPUR GEAR UNITS (ETA-DRIVE)

### **Product concept**

These gear units combine the advantages of worm gear units with those of spur gear units: In the first-gear, high revs range, the multiple worm shafts run at efficiencies of up to 95 % at lubrication favourable gear unit ratios. Here, the worm gear unit stages have optimum vibration damping properties that provide optimized smooth running.



Noise-optimized spur gear sets run in the downstream second or third gear reduction stages with equally high efficiency at lower speeds.

### Advantages and features

- 5 sizes
- 2 or 3 gear speeds in the same casing
- Efficiency up to 95 %
- Low noise
- Ratios from 10 1,000:1
- Output torques up to approx. 5,000 Nm

### Application examples



Extremely noiseless - 48 dB(A) stage drives on a cruiser ship





Turning drive for unwinding system in coating machines

### Technical details type M 012 B - M 513 B

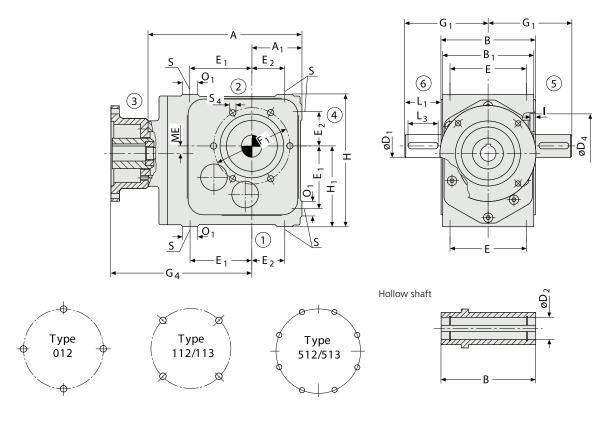
Power ratings worm spur gear units at  $n_1 = 1,500 \text{ min}^{-1}$ 

Every gear unit is available with following standard ratios.

Output torque range (min./max. value) is valid for all ratios.

Gear unit size	012	112	212	312	512
Transmission range i	22.97 - 423.38	10.26 - 40.18	10.26 - 40.18	10.26 - 40.18	10.67 - 40.18
Permanent output torque T <sub>2 perm.</sub> [Nm]	186 - 205	150 - 354	296 - 746	523 - 1,219	1,638 - 3,723
Short-term acceptable peak T <sub>2 max</sub> [Nm]	237 - 250	217 - 522	403 - 974	687 - 1,705	2,782 - 5,212

Gear unit size	113	213	313	513
Transmission range i	52.87 - 888.16	52.91 - 913.53	52.87 - 1,053.1	54,97 - 1,053.1
Permanent output torque T <sub>2 perm.</sub> [Nm]	381	631 - 746	1,200 - 1,219	3,604 - 3,707
Short-term acceptable peak T <sub>2 max</sub> [Nm]	533	1,020	1,707	5,189



Туре	Motor size	ME	A A <sub>1</sub>	В В <sub>1</sub>	D <sub>1</sub> k6 L <sub>1</sub>	D <sub>2</sub> <sup>H7</sup> D <sub>4</sub> <sup>H7</sup>	E E <sub>1</sub>	E <sub>2</sub> F <sub>1</sub>	G <sub>1</sub>	G <sub>4</sub>	Н Н <sub>1</sub>	I L <sub>3</sub>	O <sub>1</sub>	S <sub>4</sub> S
M 012 B	71 and 80	8	196.5 58.5	120 -	25 50	25 68	85 75	35 85	110	170 - 184	157 98.5	1.7 40	20	M8x15 M8x16
M 112 B M 113 B	71 - 100/112	29.8	216.5 80	150 145	35 70	35 100	120 97.5	52.5 120	145	191.5 - 211.5	205 125	3.5 63	25	M10x17 M10x17
M 212 B M 213 B	80 - 112	4.3	286.5 90	180 175	40 80	40 110	140 105	50 150	170	260	240 150	3.5 70	35	M10x18 M12x24
M 312 B M 313 B	80 - 132	11.6	347 112	210 205	50m6 100	50 130	165 110	40 165	205	295 - 315	292 180	5 80	40	6x M12x20 M16x26
M 512 B M 513 B	100 - 180	14.8	500 160	300 297	70m6 140	70 215	240 165	75 250	290	398 - 448	425 265	6 125	60	8x M20x32 M24x38

## WORM GEAR UNITS



### 3. SERVO-ANGULAR GEAR UNITS

### **Product concept**

The new servo-angular gear units are individually matched at the drive side for each servomotor. Optionally a second drive shaft end is provided, e.g. for attachment of a rotary encoder.

### Advantages and features

- Four different sizes
- Torsionally rigid metal bellows coupling
- Ratios from 5 to 40:1 (also available as mathematically precise ratios)
- Optional low backlash toothing ≤ 6 arcmin
- Optimum smooth running
- High EMERGENCY-OFF torques

### Model range

The following five output side models are available:

- Hollow shaft with clamping set, single or double sided
- Hollow shaft with feather key groove
- Output shaft, single or double sided

### **Application examples**

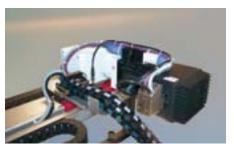
Automated manufacturing of door frames







Linear drive for part feeder



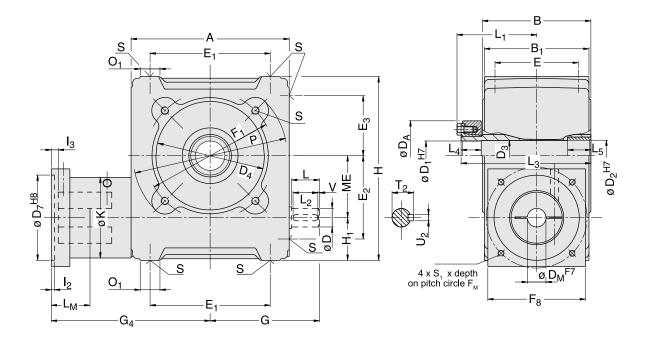
### Technical details type S 040 - S 080

Power ratings servo-angular gear units at  $n_1 = 1,500 \text{ min}^{-1}$  and 3,000 min<sup>-1</sup>

Every gear unit is available with following standard ratios:

Output torque range (min./max. value) is valid for all ratios.

Gear unit size	40	50	63	80
Permanent output torque T <sub>2 perm.</sub> at 1,500 min <sup>-1</sup> [Nm]	32 - 56	59 - 115	135 - 182	187 - 297
Permanent output torque T <sub>2 perm.</sub> at 3,000 min <sup>-1</sup> [Nm]	31 - 44	55 - 85	92 - 132	134 - 208
Max. speed n <sub>1max</sub> [min <sup>-1</sup> ]	5,000	5,000	4,000	4,000



Dimensions  $D_7$ ;  $F_M$ ;  $F_8$ ;  $I_3$ ;  $I_2$  and  $S_1$  are depending on motortype and -size.

Type ME	A B B <sub>1</sub>	D D <sub>1</sub> k6	L L <sub>1</sub>	D <sub>2</sub> <sup>H7</sup> D <sub>3</sub> D <sub>4</sub> <sup>H7</sup>	E E <sub>1</sub>	E <sub>2</sub> E <sub>3</sub>	F <sub>1</sub> G	H H <sub>1</sub>	L <sub>2</sub>	O <sub>1</sub>	S T <sub>2</sub>	U <sub>2h9</sub> V	L <sub>3</sub> L <sub>4</sub> L <sub>5</sub>	D <sub>A</sub>	D <sub>M</sub> <sup>F7</sup> K	L <sub>M</sub> G <sub>4</sub>
S 040 40	104 90 85	14 20	24 73	22 20 70	70 70	55 35	85 79	124 32	20	14 53	M6x12 16	5 1.5	114 19 19	50	8 <sub>min</sub> - 20 <sub>max</sub> 70	40 <sub>max</sub> 126
S 050 50	140 105 100	16 25	28 81,5	27 25 90	80 100	70 50	110 100	160 40	25	18 65	M8x14 18	5 1.5	130 21 21	60	8 <sub>min</sub> - 20 <sub>max</sub> 84	40 <sub>max</sub> 145
S 063 63	164 120 115	18 30	28 92,8	32 30 110	95 125	87.5 62.5	130 113	190 45	25	18 80	M8x14 20,5	6 1.5	147.5 23 24	72	11 <sub>min</sub> - 30 <sub>max</sub> 95	50 <sub>max</sub> 170
S 080 80	204 140 135	24 38	36 102.8	40 38.6 140	115 155	107.5 77.5	165 141	237 55	32	22 100	M10x17 27	8 2	167.5 27 29	90	18 <sub>min</sub> - 38 <sub>max</sub> 104	60 <sub>max</sub> 210

# BEVELGEAR UNITS

### **BEVEL GEAR UNITS**

### **Product concept**

Bevel gear units are used when installation conditions necessitate a simple direction change in the power transmission and/or a low ratio is required.

The bevel gear sets have spiral toothing and are manufactured from alloyed case-hardened steel. All gear unit casings are cuboid in shape, are machined on all sides and also have mounting holes on all six sides. Additionally there is a centring fit on three sides.

### Advantages and features

- 6 sizes from 88 to 260 mm edge length
- 4 standard ratios from 1:1 to 4:1
- Special ratios upon request
- Output torques up to 2,400 Nm

### Stainless steel gear units

When high hygiene requirements (e.g. for foodstuff, chemical and pharmacological applications) are required, the ZAE stainless steel, bevel gear units, type W 088 to W 156 are available. They are corrosion-resistant and also resistant to frequent cleaning intervals using high pressures and aggressive media.



### Application example

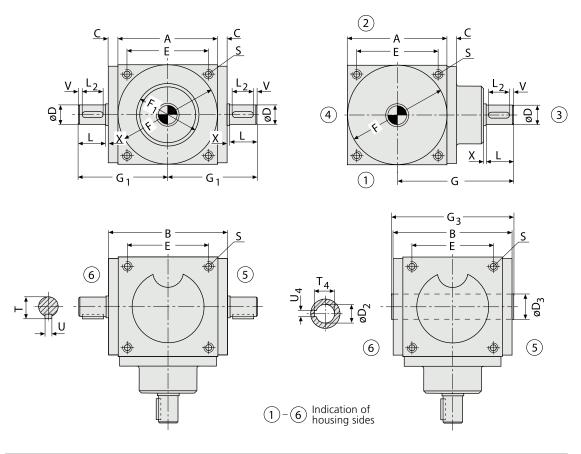


Striker adjustment on transfer press (car industry)

### Technical details



		Type W 088		Type W 110		Type W 136		Type W 156		Type W 199			Type W 260						
Ratio	n <sub>1</sub> [min. <sup>-1</sup> ]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]	P <sub>1 perm</sub> [kW]	T <sub>2 perm</sub> [Nm]	T <sub>2 max</sub> [Nm]
1:1	1,500	4.71	28	82	12.96	78	151	24.65	149	307	32.71	198	532	67.09	406	1,111	up	on requ	est
2:1	1,500	2.18	26	45	6.83	83	127	12.77	154	232	17.37	210	398	36.02	436	1,033	81.77	989	2,140
3:1	1,500	1.52	28	41	4.28	78	117	9.19	167	250	13.14	238	370	27.96	507	815	60.32	1,095	1,770
4:1	1,500	1.16	28	42	3.12	76	113	5.35	130	194	10.11	245	387	15.87	384	576	36.91	893	1,339
Thermal power limit			3.9 kW			6.3 kW			10.0 kW	/		13.5 kW	/	:	21.0 kW	/	3	37.5 kW	/



	Α	В	С	D <sub>j6</sub>	D <sub>2</sub> H7	D <sub>3</sub>	Е	F <sub>f7</sub>	F <sub>1</sub>	G	G <sub>1</sub>	G <sub>3</sub>	L	L <sub>2</sub>	S	Т	T <sub>4</sub>	U <sub>h9</sub>	U <sub>4</sub> JS9	V	Х
W 088	88	114	13	18	18	30	68	86	59	115	90	120	30	25	M6x10	20.5	20.8	6	6	2	3
W 110	110	134	12	22	22	35	88	108	72	145	110	140	40	32	M8x16	24.5	24.8	6	6	3	3
W 136	136	164	14	30	30	45	105	132	92	176	135	170	50	40	M10x22	33	33.3	8	8	3	3
W 156	156	188	16	38	38	55	122	150	110	203	157	194	60	50	M12x25	41	41.3	10	10	4	3
W 199	200	236	18	50	50	70	160	195	132	265	201	242	80	70	M16x30	53.5	53.8	14	14	4	3
W 260	260	300	20	60	60	85	210	255	160	345	258	306	105	9	M16x32	64	64.4	18	18	5	3

# GEARED

### **GEARED MOTORS**

### **Product concept**

For every job specification, the ideal drive solution can be selected - because ZAE uses IEC motors as a matter of course:

- Single stage worm geared motors
- Helical worm geared motors
- ETA-DRIVE (Worm helical geared motors, two or three stage)
- Double worm geared motors
- Bevel geared motors

### Advantages and features

See page on right

### Model range

The ZAE modular system permits a maximum number of versions. The gear unit motors are available as footmounted, flange, or shaft-mounted versions, with or without torque converters.

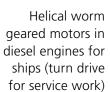




### Application examples



Helical worm geared motors with stainless steel cover in fishing boat (lifting & lowering the nets)







Worm geared motor in paper cutting machine

### Power ratings and type overview

### Worm geared motors resp. double worm geared motors, Type M and DM

Gear unit size	40	50	63	80	100	
Motor power P <sub>1</sub> [kW]	0.09 - 0.55	0.09 - 1.1	0.09 - 2.2	0.12 - 4.0	0.12 - 9.2	
Output speed [min-1]	10.4 - 190.3	1.5 - 278	0.7 - 287	0.6 - 283	0.2 - 288	

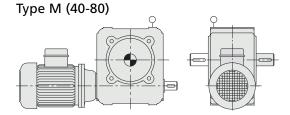
	Gear unit size	125	160	200	250	315
	Motor power P <sub>1</sub> [kW]	0.18 - 18.5	0.25 - 22.0	0.75 - 22.0	1.1 - 30.0	2.2 - 55.0
Г	Output speed [min <sup>-1</sup> ]	0.3 - 294	0.2 - 294	0.3 - 195	0.2 - 95	0.4 - 111

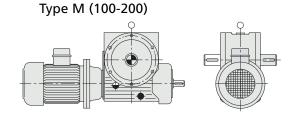
### Helical worm geared motors, Type GM

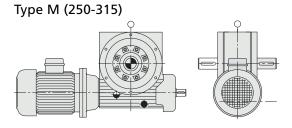
Gear unit size	50	63	80	100	125
Motor power P <sub>1</sub> [kW]	0.09 - 1.5	0.12 - 2.2	0.12 - 4.0	0.25 - 7.5	0.55 - 18.5
Output speed [min <sup>-1</sup> ]	2.7 - 78	1.8 - 142	1.4 - 216	1.2 - 109	1.5 - 231

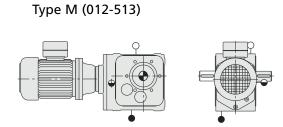
### Worm helical geared motors, Type M (ETA-DRIVE)

Gear unit size	012	112 / 113	212 / 213	312 / 313	512 / 513
Motor power P <sub>1</sub> [kW]	0.18 - 1.1	0.18 - 2.2	0.37 - 4.0	0.37 - 7.5	0.75 - 18.5
Output speed [min <sup>-1</sup> ]	6.2 - 119	3.4 - 135	3.5 - 112	1.7 - 113	1.1 - 84

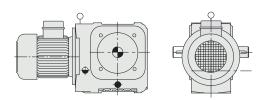




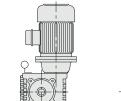




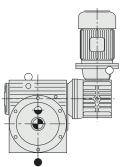
Type GM (50-200)



The great variety of possible combinations of geared motors cannot be shown here in total – please contact us for further information.



Type DM (50-315)



# SPECIAL GEAR UNITS



### SPECIAL GEAR UNITS

### **Product concept**

Customer-tailored solutions are a regular part of our day-to-day work. Thanks to decades of experience in this area, we are able to quickly develop and produce complete drive solutions using *Rapid Prototyping*.

The very latest production equipment means ZAE can commit itself to batch production from the very small through to several thousand items per year, in a manner that can be flexibly matched to customer needs.



To summarize, you will profit from:

- Acceleration of the development process
- Quick prototyping
- Quick spares provision

### **Examples**

Servo gear drive with integrated motor electronics on lable printing machine





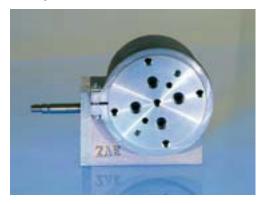
Spindle-lifting gear drive



Servo bevel gear drive for door frame profiling machine



3-stage helical worm gear drive for adjustments in lable machines



Special gear unit for width adjustment on a wood working machine





Main drive of a fine grinding machine



Bevel gear units arranged at 60°



Pneumatically operated control gear unit

### **WORM GEAR SETS**

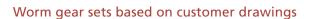
### Product concept

ZAE precision parts to match customers' own requirements.

### Standard worm gear sets

The worm shafts are made from 16MnCrS5BG, hardened and ground.

Various worm shaft versions are available. Alongside a worm shaft with a cylindrical shaft end and feather key groove, there are versions with toothed shaft ends. The short shaft end has a toothed shaft profile according to DIN 5482 - including the ZAE type K coupling. The worm gear unit rims are manufactured from centrifugally cast solid bronze GzCuSn12Ni with excellent anti-friction properties.



Besides our comprehensive standard range, ZAE will also be happy to manufacture worm gear sets to your own specifications based on your production drawings.

### Performance range

- Shaft centre distances from 30 to 400 mm (10 standard sizes from 40 to 315 mm)
- 12 standard ratios from 5:1 to 83:1 and individual ratios upon request
- Output torques up to 50,000 Nm



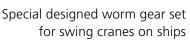


### **Applications**



Worm gear sets in a proportioning pump system







### PRODUCTION



### PRODUCTION

### **Product concept**

ZAE produces parts according to customer drawings using the very latest manufacturing facilities. Alongside the standard gearbox and gear set range, a wide range of custom gearboxes and complete modules, we also manufacture a range of customer-specified toothed parts or provide a gear tooth forming service on customer supplied parts.

### **Production options**

### **Turning**

Amongst others we manufacture using Index G 200 and G 400, Okuma LB 15-2 and Weiler E 80 machines.

 Workpiece diameters up to approx. 800 mm and lengths up to 560 mm, or up to 520 mm diameter and 4500 mm length.



### Gear tooth forming (hobbing)

Here we use, amongst others, Pfauter machines, e.g. P150, GP200, GP600/800, P1250.

Workpiece diameters up to approx.
 1000 mm with a module up to approx. m = 16.





### Honing

We undertake fine machining of spur gears on a Fässler K 400.

Wheel diameters up to approx.
 320 mm with a module up to approx. m = 6.

### PRODUCTION



### PRODUCTION

### Grinding

Worm gear teeth are ground on Klingelnberg HNC 35 and H10 machines.

- Worm diameter 10 350 mm, module m = 0.5 – 25.
- Grinding length 600 mm (span length 1330 mm), number of teeth 1 – 99





### Circular grinding

Is carried out on Studer S30, S36 and Cincinatti machines.

Workpiece diameters up to approx.
 560 mm, workpiece lengths up to
 3000 mm.

### Drilling, milling - complete machining

We have many available options for finishing complex workpieces in various machining centres, e.g.:

Hüller Hille NBH 170R and Bluestar 5, Okuma MA 60 HB, Unisign – Univers 5 or Deckel – Maho DMU100 and DMU 60.

- Traverse paths (x,y,z) 1000 x 800 x 900 mm
- Traverse paths (x,y,z) 3000 x 550 x 420 mm

### Balancing

Workpiece weights of up to 3000 kg and lengths up to 4500 mm can be balanced on a Schenk balancing bench.

 Holder dimension 15 – 600 mm and rotor diameter up to a maximum 1600 mm





